

Stationary gear		Rotor	
Dimension	grading number	Dimension	grading number
53.105 to 53.082	-3	66.505 to 66.549	3
53.082 to 53.060	-2	66.549 to 66.593	4
53.060 to 53.035	-1	66.593 to 66.637	5
53.035 to 53.011	0	66.637 to 66.680	6
53.011 to 52.987	1	66.680 to 66.722	7
52.987 to 52.963	2	66.722 to 66.764	8
52.963 to 52.939	3	66.764 to 66.806	9
52.939 to 52.915	4		
52.915 to 52.891	5		

	STANDARD 'A' Grade	'B' Grade
Rotor housing width	68.19 to 68.21	68.09 to 68.10 67.98 to 68.00
Air cooled rotor width	67.77 to 67.79	67.66 to 67.68 67.56 to 67.58
Water cooled rotor width	67.86 to 67.90	67.77 to 67.79 67.67 to 67.69
Apex seal assembly overall length	68.13 to 68.19	68.03 to 68.07 67.93 to 67.97