

NORTON 'CLASSIC' – TECHNICAL DATA

| | | | | |
|------------------|---------------------------|-------------------------------------|--------------------------|---|
| ENGINE | Chamber Capacity | 588cc | Final Drive Sprocket | 43 |
| | Power Output | 79 bhp @ 9000 r.p.m. | Chains | 92 × $\frac{3}{8}$ in × $\frac{1}{16}$ in pitch |
| | Compression Ratio | 7.5 | | 112 × $\frac{5}{8}$ in × $\frac{3}{8}$ in |
| | Fuel-Octane (Star Rating) | 97 (4) or 90 (2)–Leaded or unleaded | CAPACITIES | |
| SPARKING PLUG | | Champion UG80 P.V. or UG 501 P | | |
| CARBURETTOR | | S.U. HIF4 Constant vacuum | Fuel Tank | 4 Imp Gals (18 litres) |
| | Choke Size | 1½ in diam. | Oil Tank | 7 pints (4L) |
| GEARBOX | | 5 SPEED | Gearbox | 1¾ pts (1L) |
| | Ratios 1st | 1:2.58 | Primary Chaincase | 250cc |
| | 2nd | 1:1.84 | Rear Chaincase | 175cc Initial fill – 75cc Refill |
| | 3rd | 1:1.40 | Forks (each leg) | 250 cc |
| | 4th | 1:1.19 | Disc Diam (Front & Rear) | 11 in (280mm) dia. |
| | 5th | 1:1 | BRAKES | 100/90v18 MT29 Ribbed |
| | | | | 110/90, 120/90v18 MT28 Block |
| Gearbox Sprocket | | 17 | TYRE SIZE | |
| | | | Front | |
| | | | Rear | |

NORTON 'CLASSIC' MOTORCYCLE

REPLACEMENT PARTS CATALOGUE

Section

1. Rotors and Rotor Shaft Assemblies
2. Rotor Housings and Fittings
3. Starter Gear and Clutch Equipment
4. Primary Chaincase Assembly
5. Gearbox Housing, Rear Swinging Arm, Side and Centre Stands and Rear Chain Drive
6. Gears, Shafts and Fittings
7. Mainshaft 5th Gear, Gearbox sprocket and sprocket cover with outrigger bearing
8. Oil Pump and Pipes
9. Gearbox Outer Cover and gearchange mechanism
10. Frame Assembly Suspensions Units and fittings

11. Fuel Tank and Seat
12. Air Box, Transfer Ports, Carburettors and Inlet Pipes
13. Front and Side Covers and Valances
14. Front Fork
15. Handlebar Control Cables and Headlamp
16. Instruments and Instrument Case
17. Front Wheel, Brakes and Front Mudguard
18. Rear Wheel and Brake Caliper Mounting
19. Rear Brake Master Cylinder, Brake Pedal and Caliper
20. Footrests, Mounting Plates and Exhaust System
21. Electrical Equipment
22. Tail Unit and Rear Lamp Housing Assembly
23. Tool Kit

USING THE REPLACEMENT PARTS LIST

LOCATING AND ORDERING THE PARTS

An index is provided on page 5 to enable the parts or group of parts to be located.

Select the required component from the illustrations, note its reference number, and from the corresponding column on the opposite page, obtain the part number and correct name of the item.

When ordering, quote the part number and the description of the item required. In most cases the illustrations show the assembly order which should assist in identifying the parts. Order items in single units, not "Pairs", etc.

Throughout this catalogue the components included in an assembled unit are identified and listed directly below in the description column, reverting to the original alignment when the assembly is completed. To order the assembled unit quote the assembly number only. The component parts may be obtained separately if desired.

ENGINE AND FRAME NUMBERS MUST BE QUOTED IN FULL WHEN ORDERING SPARE PARTS AND IN ANY CORRESPONDENCE RELATING TO THE MOTORCYCLE.

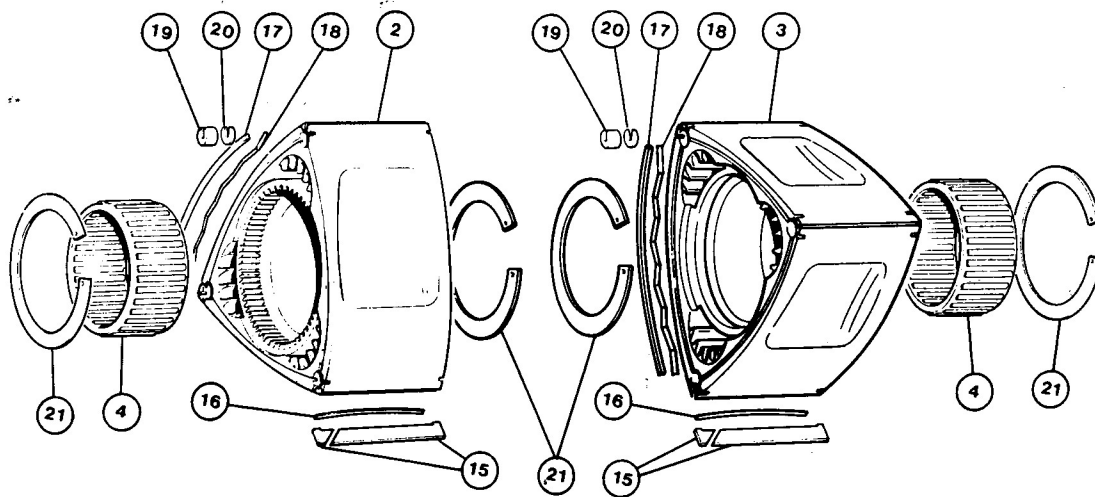
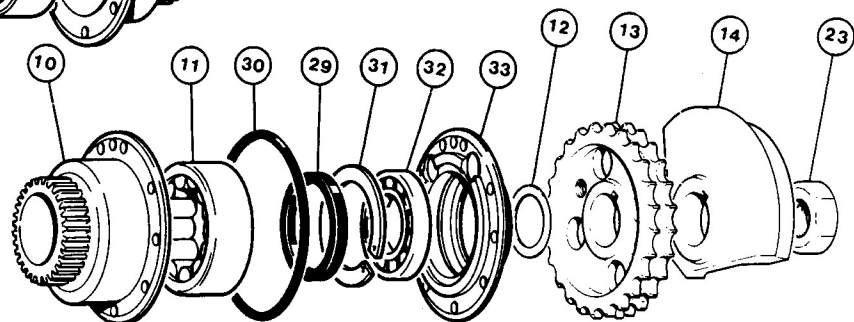
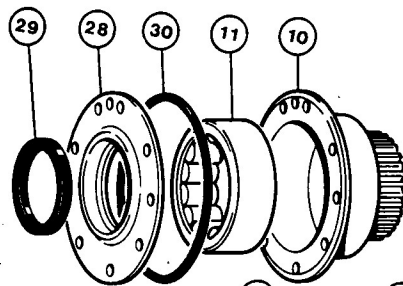
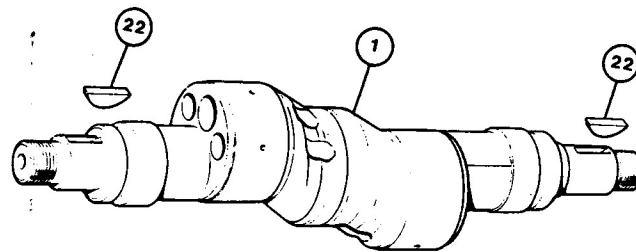
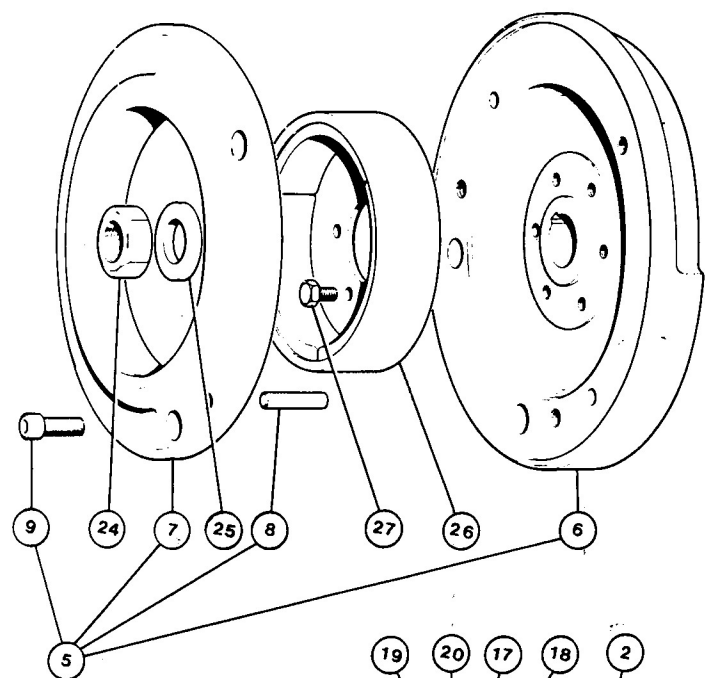
When ordering coloured parts, always quote the colour required as well as using the part number suffix.

IMPORTANT

REPLACEMENT PARTS OR ACCESSORIES MUST BE AS MANUFACTURED OR APPROVED BY **NORTON MOTORS LIMITED**. IN THIS RESPECT ATTENTION IS DRAWN TO THE TERMS AND CONDITIONS OF THE WARRANTY COPIES OF WHICH MAY BE OBTAINED FROM NORTON MOTORS LIMITED.

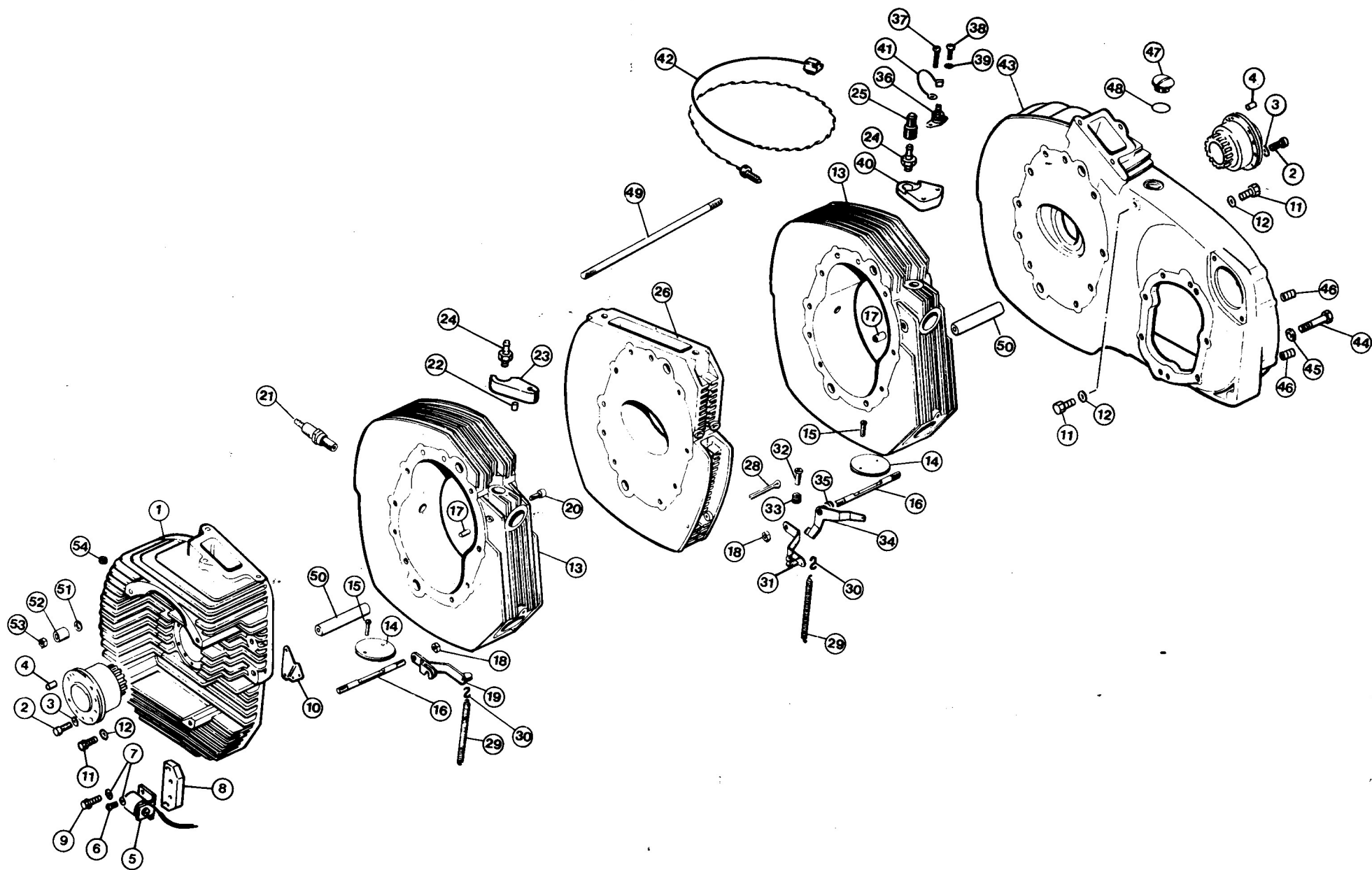
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| | Page | | Page | | Page |
|-----------------------------------|-------|------------------------------|----------|-------------------------------------|----------|
| Air Box Cover..... | 31 | Filter, Air | 29 | Layshaft Bearings | 17 |
| Air Filter | 29 | Filter, Oil | 25 | Lifting Handle (Side rail)..... | 25 |
| Alternator | 47 | Flasher Lamps | 49,51 | Line, fuel | 29 |
| | | Flasher Unit..... | 47 | Line, Hydraulic..... | 35,39,43 |
| Balance Weight – Rotor Shaft..... | 7 | Flywheel | 7 | Line, Oil | 9,21 |
| Balance Weights – Wheel | 39,41 | Footrest | 45 | Light, Head | 35 |
| Battery | 47 | Forks, telescopic | 33 | Light, Tail..... | 51 |
| Battery Carrier Strap..... | 47 | Frame Assembly | 25 | Light, Warning | 37 |
| Brake Pads | 39,43 | Fuel Tap..... | 27 | Lock, Steering | 25 |
| Brake Pedal | 43 | Fuses | 47 | | |
| Cable, Choke | 37 | | | Main Bearings | 7 |
| Cable, Clutch | 35 | Gearbox End Cover | 17 | Mainshaft Bearings..... | 17,19 |
| Cable, Throttle | 35 | Gearbox Outer Cover..... | 23 | Master Cylinder | 35,43 |
| Caliper | 39,43 | Gearbox Selector | | Mirror | 49 |
| Camplate..... | 17 | Mechanism..... | 23 | Mud Deflector | 25,39 |
| Camplate Plunger..... | 17 | Gearbox Shell | 15 | Mudguard – Front | 39 |
| Carburettors..... | 29 | Gears and Shafts..... | 17,19 | Mudguard – Rear..... | 31 |
| Carburetter Manifold | 29 | Gearchange Pedal | 23 | | |
| Centre Stand | 15 | Generator Rotor..... | 7 | Neutral Indicator Switch..... | 15 |
| Chain Adjuster, Rear | 15 | Generator Stator | 47 | | |
| Chaincase Outer | 13 | | | Oil Filter | 25 |
| Chain – Primary | 13 | Handlebar Controls | 35 | Oil Flinging Disc..... | 41 |
| Chain – Rear | 15 | Handlebars..... | 35 | Oil Level Warning Light | 37 |
| Chain Tensioner – Primary | 13 | Harness..... | 47 | Oil Metering Pump | 21 |
| Clutch..... | 11 | Headlight..... | 35 | Oil Pipes | 9,21 |
| Clutch Diaphragm Spring | 11 | Heat Shield | 45 | Outrigger Bearing – Mainshaft | 19 |
| Clutch Lever | 35 | Horn | 47 | | |
| Clutch Lift Mechanism | 13 | Horn Relay | 47 | Pedal, Rear Brake | 43 |
| Clutch Plates | 11 | Hose, Hydraulic..... | 35,39,43 | Petrol Filler Cap | 27 |
| Clutch Thrust Bearing..... | 11 | Hydraulic pipe | 35,39,43 | Petrol Tap | 27 |
| Coil, Ignition | 47 | Hydraulic System, Front..... | 35,39 | Primary Chain | 13 |
| Contents | 3 | Rear | 43 | Primary Chaincase | 13 |
| Cush Drive Rubber | 41 | | | Primary Chain Tensioner..... | 13 |
| | | | | Prop Stand | 15 |
| Direction Indicator Flasher | 47 | Ignition Coil..... | 47 | | |
| Direction Indicator Lights | 49,51 | Ignition Cut Out Switch..... | 15 | Rear Chain | 15 |
| Disc Brake – Front | 39 | Ignition Switch | 49 | Rear Chain Gaiter | 15 |
| – Rear..... | 41 | Ignition Trigger Unit | 9 | Rear Light Housing | 49 |
| | | Ignition Unit..... | 47 | Rear Mudguard | 31 |
| End Plates..... | 9 | Inlet Pipes..... | 29 | Rotor Assembly..... | 7 |
| Exhaust Manifold..... | 45 | Instrument Case | 37 | Rotor Housing | 9 |
| Exhaust Pipes | 45 | Intermediate Plate | 9 | Rotor Seals | 7 |
| | | | | Rotor Shaft | 7 |
| Filler Cap, Oil | 25 | Junction Block | 39 | | |
| | | | | Seat | 27 |
| | | | | Shocks (Suspension Units)..... | 25 |
| | | | | Side cover | 31 |
| | | | | Side Rail | 25 |
| | | | | Silencer | 45 |
| | | | | Silencer Mounting Plates..... | 45 |
| | | | | Spark Plugs | 9 |
| | | | | Speedometer | 37 |
| | | | | Speedometer Gearbox | 39 |
| | | | | Sprocket, Engine..... | 7 |
| | | | | Sprocket, Gearbox | 19 |
| | | | | Sprocket, Rear | 41 |
| | | | | Stand, Centre | 15 |
| | | | | Stand, Prop (Side)..... | 15 |
| | | | | Stationary Gear | 7 |
| | | | | Starter, Electric Motor | 11 |
| | | | | Starter Solenoid..... | 47 |
| | | | | Steering Head Bearings..... | 25 |
| | | | | Support Plates, Footrest | 45 |
| | | | | Suspension Units, Rear | 25 |
| | | | | Swinging Arm..... | 15 |
| | | | | Switch, Light..... | 35 |
| | | | | Switch, Dip | 35 |
| | | | | Switch, Direction Indicator | 35 |
| | | | | Switch, Neutral indicator | 15 |
| | | | | Switch, Stop, Rear..... | 39,43 |
| | | | | | |
| | | | | Tachometer | 37 |
| | | | | Tail Unit | 49 |
| | | | | Tank,Petrol | 27 |
| | | | | Tap, Fuel | 27 |
| | | | | Telescopic fork | 33 |
| | | | | Temperature Switch | 9 |
| | | | | Thermocouple | 9 |
| | | | | Tools | 51 |
| | | | | Trafficators | 49 |
| | | | | | |
| | | | | Vacuum Tapping Point..... | 9 |
| | | | | | |
| | | | | Wheel, Front | 39 |
| | | | | Wheel, Rear | 41 |
| | | | | Wiring Harness | 47 |



ROTORS AND ROTOR SHAFT ASSEMBLIES

| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|-------------|--|-----|------------|-------------|-----------------------------------|-----|
| | 92-1717 | Rotor Shaft, Rotors (7.5:1), Stationary gears and flywheel assembly balanced and matched | 1 | 15 | 50-0400 | Apex seal set | 6 |
| 1 | 50-0287 | Rotor Shaft | 1 | 16 | 50-0415 | Apex seal spring | 6 |
| 2 | 50-0622 | Rotor (7.5:1) | 1 | 17 | 50-0156 | Side seal | 12 |
| 3 | 50-0622 | Rotor (7.5:1) | 1 | 18 | 50-0157 | Side seal spring | 12 |
| 4 | 55-0167 | Needle bearing size -9, -11 | | 19 | 50-0363 | Apex seal pin | 12 |
| | 55-0168 | Needle bearing size -1, -3 | 2 | 20 | 50-0489 | Spring - apex seal pin | 12 |
| 5 | 50-0564 | Flywheel Assembly | 1 | 21 | 50-0153 | Circlip | 4 |
| 6 | 50-0505 | Flywheel - main | 1 | 22 | 50-0169 | Woodruff key | 2 |
| 7 | 50-0507 | Flywheel - auxiliary | 1 | 23 | 34-0077/000 | Nut M20 - balance weight clamping | 1 |
| 8 | 55-0786 | Dowel 8 x 20 - stainless steel | 2 | 24 | 23-2037/004 | Nut M18 - flywheel clamping | 1 |
| 9 | 23-1266/004 | Screw - socket cap M8 x 1.25 x 25 | 3 | 25 | 50-0288 | Washer - flywheel clamping | 1 |
| 10 | 50-0133 | Stationary gear | 2 | 26 | 55-0600 | Generator rotor | 1 |
| 11 | 55-0134 | Main bearing | 2 | 27 | 23-1032/004 | Bolt M6 - generator rotor fixing | 6 |
| 12 | 50-0131 | Shim 0.500mm | 1 | 28 | 50-0136 | Oil seal housing | 1 |
| | 50-0553 | Shim 0.250mm | | 29 | 55-0417 | Oil seal | 2 |
| | 50-0554 | Shim 0.125 mm | | 30 | 55-0361 | 'O' ring - stationary gear seal | 2 |
| 13 | 50-0317 | Sprocket | 1 | 31 | 55-0231 | Circlip 47 x 1.75 | 1 |
| 14 | 50-0118 | Balance weight | 1 | 32 | 55-0135 | Axial bearing - ball | 1 |
| 15-20 | 92-1718 | Complete seal set | 1 | 33 | 50-0134 | Housing for bearing and oil seal | 1 |



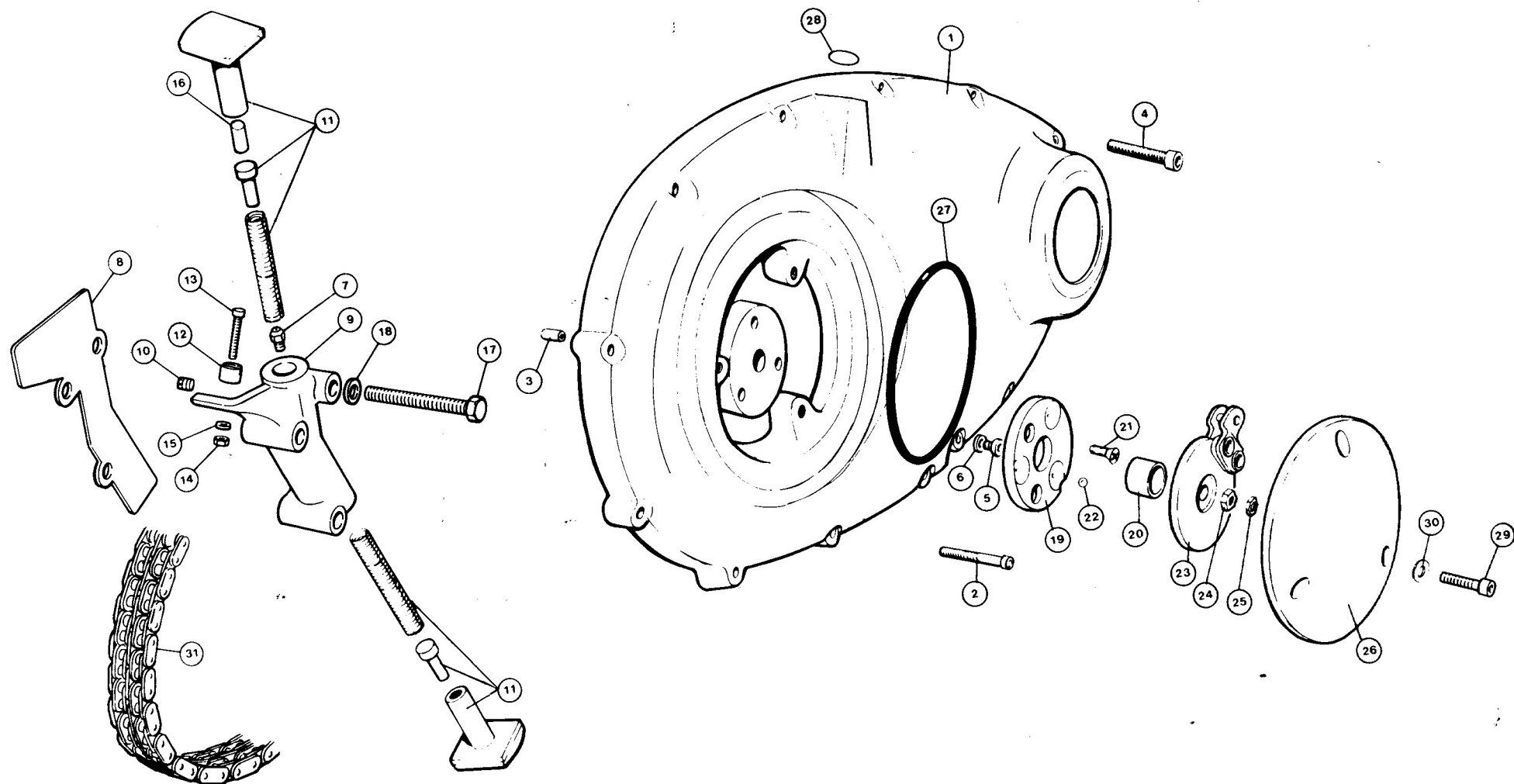
ROTOR HOUSINGS AND FITTINGS

| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|---------------|--|------------|------------|---------------|---|-----|
| 1 | 50-0513 | End plate, Left hand side | 1 | 32 | 23-4357/A2-70 | Throttle balancing screw | 2 |
| 2 | 23-1015/004 | Screw – stationary gear | 18 | 33 | 50-0421 | Spring – balancing screw | 2 |
| 3 | 34-0293 | Washer – aluminium | Not fitted | 34 | 50-0348 | Fast idle lever | 1 |
| 4 | 50-0163 | Locating Dowel | 2 | 35 | *50-0497 | Spacer – 2mm thick – fast idle lever | 1 |
| 5 | 50-0760 | Ignition Trigger unit | 1 | 36 | 55-0821 | Temperature switch | 1 |
| 6 | 23-1364/004 | Screws M5 × 0.8 × 10 pan head | 2 | 37 | 34-0276/A2-70 | Screw M3 × 0.5 × 10 | 1 |
| 7 | 23-1555/004 | Washer M5 plain | 4 | 38 | 34-0274/A2-70 | Screw M3 × 0.5 × 6 | 2 |
| 8 | 50-0602 | Mounting pad – ignition trigger unit | 1 | 39 | 23-1552/004 | Washer M3 | 1 |
| 9 | 23-1103/004 | Bolt M5 × 0.8 × 35 hex head | 2 | 40 | 50-0624 | Plate – temperature switch | 1 |
| 10 | 50-0208 | Mounting plate – ignition trigger unit | 1 | 41 | 92-1682 | Earth lead temperature switch | 1 |
| 11 | 23-4031/A2-70 | Blanking bolt | 3 | 42 | 92-1675 | Thermocouple | 1 |
| 12 | 55-0531 | Aluminium washer | 3 | 43 | 50-0597 | End plate right hand side | 1 |
| 13 | 50-0516 | Rotor Housing Assembly | 2 | 44 | 23-1142/000 | Screws M8 right hand end plate to gearbox housing | 7 |
| 14 | 50-0175 | Throttle disc | 2 | 45 | 34-0101 | Plain washer M8 | 7 |
| 15 | 34-0252/000 | Screw – pan head | 4 | 46 | 55-0235 | Helicoil insert | 2 |
| 16 | 50-0499 | Throttle spindle | 2 | 47 | 50-0237 | Oil filler plug | 1 |
| 17 | 55-0138 | Bush throttle spindle | 4 | 48 | 55-0416 | Filler plug 'o' ring | 1 |
| 18 | 23-5002/004 | Nut M6 × 1 × 5 | 2 | 49 | 34-0270 | Engine stud | 11 |
| 19 | 50-0502 | Throttle lever left hand | 1 | 50 | 50-0290 | Dowel tube for rotor housing | 4 |
| 20 | 23-1222/004 | Screw – throttle stop M5 × 0.8 × 12 | 1 | 51 | 34-0153 | Washer | 11 |
| 21 | 55-0449 | Spark plug Champion UG80 PV | | 52 | 50-0601 | Tubular spacers | 9 |
| 22 | 55-0769 | Spirol pin | 1 | 53 | 34-0271/004 | Nut | 11 |
| 23 | 50-0583 | Abutment plate – throttle cable | 1 | 54 | 50-0546 | Anti-ring rubbers | A/R |
| 24 | 50-0572 | Tapping point – vacuum gauge | 2 | | | | |
| 25 | 50-0574 | Cap – vacuum tapping point | 1 | | | | |
| 26 | 50-0517 | Intermediate plate assembly | 1 | | | | |
| 27 | 50-0355 | Oil pipe – internal (not illustrated) | 2 | | | | |
| 28 | 34-0112 | Split pin – spring anchorage | 1 | | | | |
| 29 | 50-0623 | Throttle return spring | 2 | | | | |
| 30 | 50-0580 | Spring hook | 2 | | | | |
| 31 | 50-0503 | Throttle lever right hand | 1 | | | | |

*23-4557-Alternative spacer 1.5mm thickness (try 50-0497 prior to fitting 23-4557)

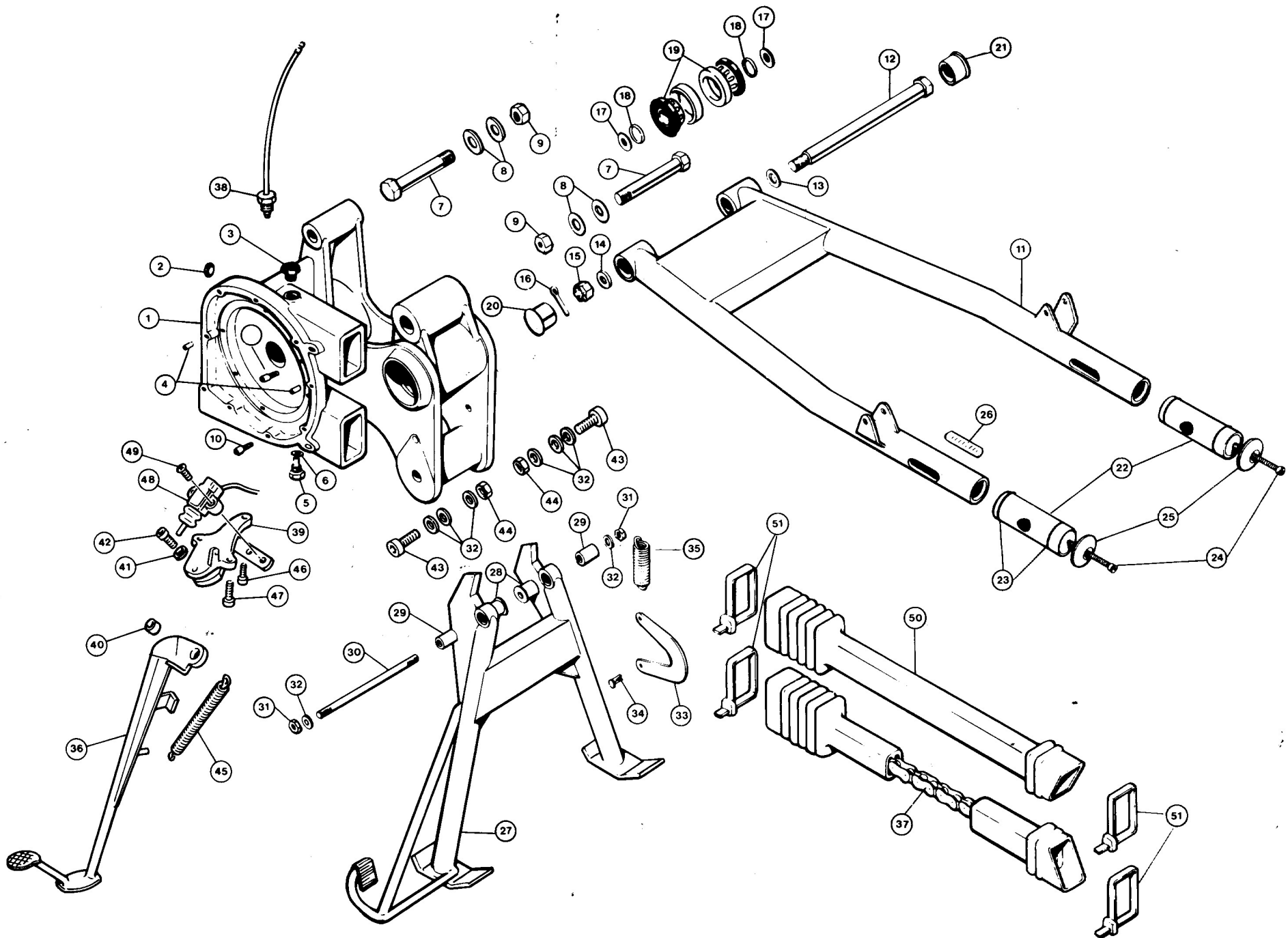
STARTER GEAR AND CLUTCH EQUIPMENT

| Illus. No. | Part No. | Description | Qty |
|------------|-------------|---|-----|
| 1 | 50-0626 | Starter Motor | 1 |
| 2 | 50-0625 | Bearing Bush – end plate (Not illus.) | 1 |
| 3 | 55-0672 | Oil seal (Not illus.) | 1 |
| 4 | 55-0597 | Brush set (Not illus.) | 1 |
| 5 | 23-1042/004 | Screw M8 x 1.25 x 20 hex head | 2 |
| 6 | 23-1572/004 | Washer M8 plain | 2 |
| 7 | 55-0442 | 'O'ring | 1 |
| 8 | 92-0432 | Cable – battery to earth (black) | 1 |
| 9 | 92-0434 | Starter cable – solenoid to starter (red) | 1 |
| 10 | 69-0540 | Starter gear assembly | 1 |
| 11 | 55-0386 | Needle roller bearing – starter gear | 1 |
| 12 | 69-0533 | Clutch sprocket assembly | 1 |
| 13 | 55-0743 | Bearing clutch sprocket | 1 |
| 14 | 69-0699 | Circlip-bearing – external | 1 |
| 15 | 69-0698 | Sleeve – freewheel outer race | 1 |
| 16 | 69-0700 | Circlip – sleeve – internal | 1 |
| 17 | 69-0617 | Freewheel – unit | 1 |
| 18 | 55-0110 | Circlip – internal | 1 |
| 19 | 69-0671 | Clutch hub | 1 |
| 20 | 69-0625 | Cush drive housing | 1 |
| 21 | 69-0603 | Cush drive end plate | 1 |
| 22 | 69-0673 | Cush drive rubbers | 15 |
| 23 | 34-0058/000 | Screw M5 countersunk | 5 |
| 24 | 69-0559 | Clutch plate driven bronze | 9 |
| 25 | 69-0558 | Clutch plate plain | 9 |
| 26 | 34-0277/000 | Clutch nut 5/8" | 1 |
| 27 | 69-0657 | Clutch pressure plate | 1 |
| 28 | 55-0807 | Thrust bearing – pressure plate | 1 |
| 29 | 55-0551 | Circlip – thrust bearing | 1 |
| 30 | 69-0662 | Pivot ring | 1 |
| 31 | 69-0711 | Clutch lift screw articulating | 1 |
| 32 | 69-0560 | Diaphragm spring | 1 |
| 33 | 55-0471 | Circlip (spirolox) diaphragm spring retaining | 1 |



PRIMARY CHAINCASE ASSEMBLY

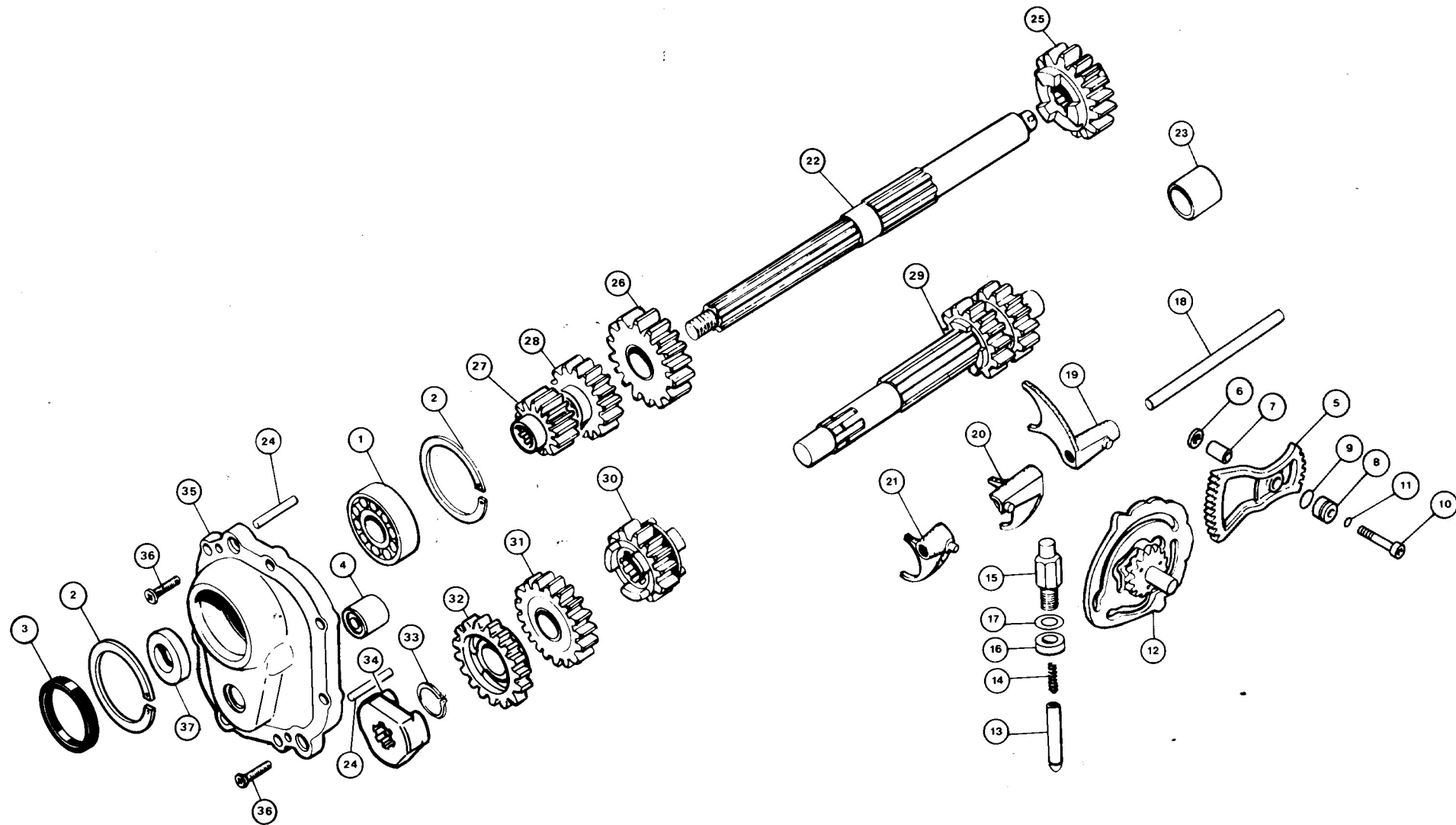
| Illus. No. Part No. | | Description | Qty |
|---------------------|---------------|--|-----|
| 1 | 69-0628/011 | Chaincase outer cover – black anodised | 1 |
| 2 | 34-0157/000 | Screw (M6 shallow head socket) | 1 |
| 3 | 57-0989 | Hollow dowel | 2 |
| 4 | 23-4247/A2-70 | Screw (M6 socket head) | 11 |
| 5 | 23-4241/A2-70 | Oil level screw (M6 socket head) | 1 |
| 6 | 34-0061 | Copper washer | 2 |
| 7 | 55-0117 | Jet | 1 |
| 8 | 69-0516 | Chain tensioner backplate | 1 |
| 9 | 69-0522 | Chain tensioner body | 1 |
| 10 | 69-0619 | One-way valve assembly | 1 |
| 11 | 69-0622 | Chain slipper, spring and piston assembly | 1 |
| 12 | 55-0822 | Magnet | 1 |
| 13 | 69-0736 | Screw (M4 Socket Cap Head) | 1 |
| 14 | 23-2109/004 | Nyloc Nut (M4) | 1 |
| 15 | 23-1519/000 | Washer (M4 shakeproof) internal | 1 |
| 16 | 69-0605 | Aluminium plug | 1 |
| 17 | 23-1147/000 | Bolt (M8 hex head) | 3 |
| 18 | 23-1572 | Plain washer | 3 |
| 19 | 69-0763 | Back plate – clutch lift mechanism | 1 |
| 20 | 69-0580 | Bush – clutch lift mechanism | 1 |
| 21 | 23-1484/000 | Screw (M6 × 1 × 8) c/sunk | 2 |
| 22 | 55-0843 | Ball (8mm) | 3 |
| 23 | 69-0764 | Clutch lift plate assembly | 1 |
| 24 | 69-0712 | Adjuster nut (M8) | 1 |
| 25 | 34-0120/004 | Locknut (M8) | 1 |
| 26 | 69-0552 | Cover – clutch mechanism | 1 |
| 27 | 55-0466 | 'O' ring – sealing clutch lift mechanism cover | 1 |
| 28 | 55-0362 | 'O' ring – clutch cable seal | 1 |
| 29 | 23-4243/A2-70 | Cover screws | 3 |
| 30 | 55-0432 | Nylon washer | 3 |
| 31 | 55-0447 | Primary chain 3/8 in Duplex | 1 |



GEARBOX HOUSING, REAR SWINGING ARM, SIDE AND CENTRE STANDS AND REAR CHAIN DRIVE

| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|-------------|---|-------------|------------|---------------|---|-----|
| 1 | 69-0503 | Gearbox housing | 1 | 26 | 92-0372 | Decal (rear wheel alignment) | 2 |
| 2 | 55-0583 | Core plug | 1 | 27 | 92-1619 | Centre stand | 1 |
| 3 | 55-0224 | Filler plug (rear chain) | 1 | 28 | 55-0146 | Nylon bush | 2 |
| 4 | 57-0989 | Dowel (hollow) left hand | 2 | 29 | 92-0220 | Pivot spacer | 2 |
| 5 | 69-0684 | Magnetic drain plug | 1 | 30 | 34-0092/004 | Pivot stud | 1 |
| 6 | 34-0062 | Copper washer | 1 | 31 | 23-2113/004 | Nyloc nut (M10) | 2 |
| 7 | 34-0045/004 | Bolt (M14 – gearbox mounting to frame) | 2 | 32 | 23-1558/004 | Plain washer (M10) | 8 |
| 8 | 23-1570/004 | Plain washer (M14) | 4 | 33 | 92-0729 | 'C' hook | 2 |
| 9 | 34-0086/004 | Nut (M14 nyloc) | 2 | 34 | 92-0981 | Bifurcated rivet no. 3 | 2 |
| 10 | 92-1255 | Sealing stud (footrest mounting plate to gearbox housing) | 2 | 35 | 92-0950 | Tension spring | 2 |
| 11 | 92-0688 | Swinging arm assembly | 1 | 36 | 92-1614 | Side stand leg assembly | 1 |
| 12 | 92-0076 | Swinging arm spindle | 1 | 37 | 55-0392 | Rear chain (112 Links $\frac{5}{8} \times \frac{3}{8}$ in.) | 1 |
| 13 | 34-0155/004 | Thrust washer | 1 | 38 | 69-0635 | Neutral Indicator Switch | 1 |
| 14 | 34-0154/004 | Thrust washer | 1 | 39 | 92-1616 | Support bracket | 1 |
| 15 | 34-0143/004 | Castellated nut (M14) | 1 | 40 | 92-0412 | Pivot bush | 1 |
| 16 | 34-0151 | Split pin (M2.5 x 20) | 1 | 41 | 34-0101 | Washer (M8) | 1 |
| 17 | 92-0092 | Spacer | + see below | 42 | 23-4043/A2-70 | Pivot bolt (M8 x 1.25 x 25 hex) | 1 |
| 18 | 55-0211 | 'O' ring | 2 | 43 | 23-4063/A2-70 | Stop screw (M10 socket cap) | 2 |
| 19 | 55-0358 | Taper roller bearing | 2 | 44 | 23-2004/004 | Nut (M10) | 2 |
| 20 | 55-0653 | Pivot dust cap (Parallel type) Left hand | 1 | 45 | 92-1289 | Spring | 2 |
| 21 | 92-0570 | Pivot dust cap right hand | 1 | 46 | 23-4042/A2-70 | Screw (M8 x 1.25 x 20 socket head) | 1 |
| 22 | 92-0078 | Wheel adjustment plug | 2 | 47 | 23-4266/A2-70 | Screw (M8 x 1.25 x 25 socket head) | 2 |
| 23 | 55-0211 | 'O' ring – adjustment plug | 4 | 48 | 92-1869 | Ignition cut out switch | 1 |
| 24 | 34-0063/004 | Screw (M8 x 1.25 x 50 socket cap) | 2 | 49 | 34-0232/A2-70 | Screw – posi drive | 2 |
| 25 | 92-0080 | Tube end cap | 2 | 50 | 69-0553 | Rubber chain gaiter | 2 |
| | | | | 51 | 55-0582 | Chain gaiter clip | 4 |

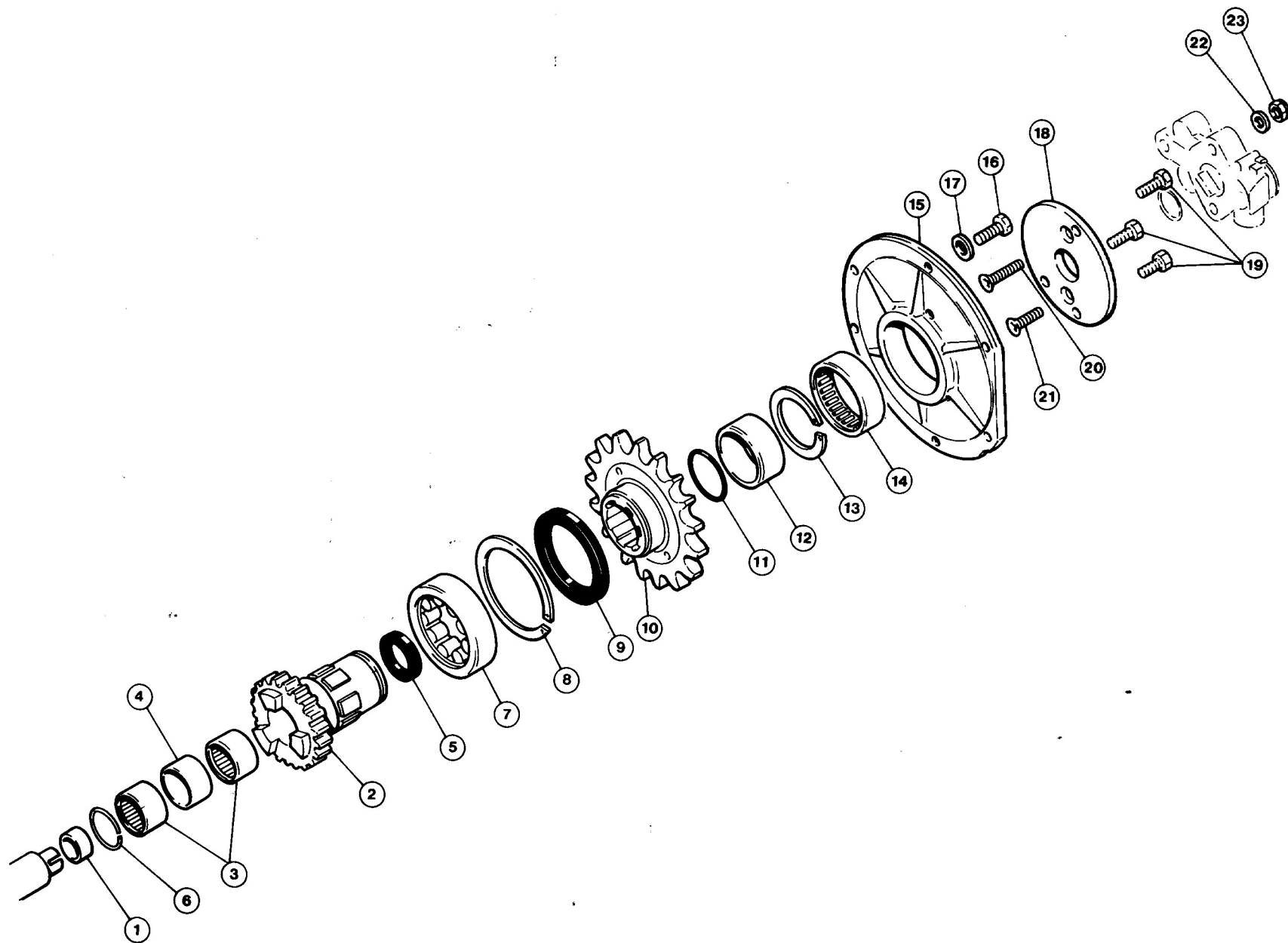
+ 92-0092 Spacer available as: 92-0092/031 size 3.1 nominal
 92-0092/032 size 3.2 nominal
 92-0092/033 size 3.3 nominal
 92-0092/034 size 3.4 nominal
 92-0092/035 size 3.5 nominal



GEARS, SHAFTS AND FITTINGS

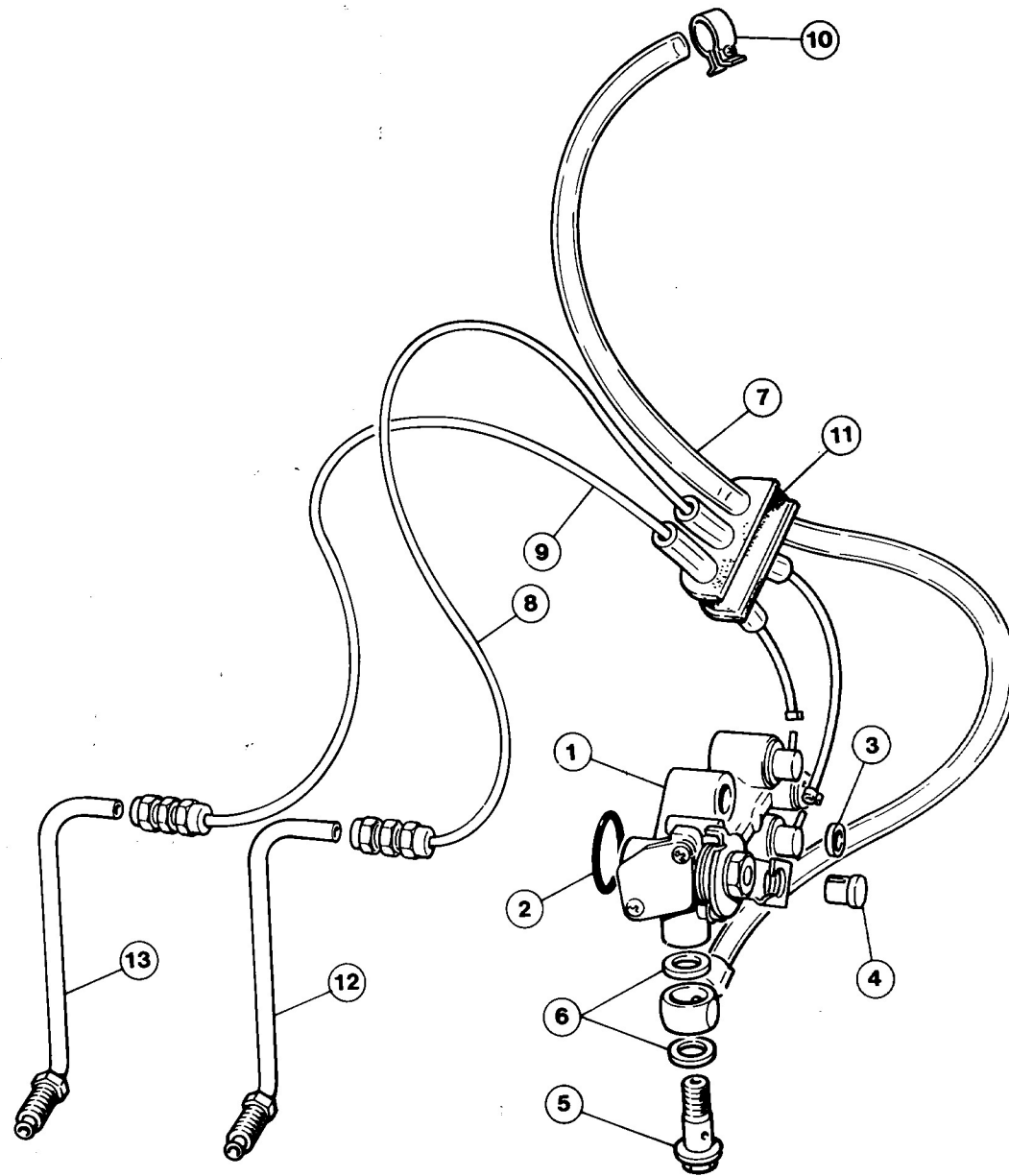
| Illus. No. | Part No. | Description | Qty |
|------------|-------------|---------------------------------|-----|
| 1 | 55-0675 | Mainshaft bearing right hand | 1 |
| 2 | 55-0457 | Circlip – mainshaft bearing | 2 |
| 3 | 55-0421 | Oil seal – mainshaft bearing | 1 |
| 4 | 55-0150 | Layshaft bearing right hand | 1 |
| 5 | 69-0520 | Camplate quadrant | 1 |
| 6 | 34-0131/000 | Thrust washer | 1 |
| 7 | 69-0705 | Pivot sleeve | 1 |
| 8 | 69-0643 | Bush | |
| 9 | 55-0308 | 'O' ring | 1 |
| 10 | 23-1270/004 | Camplate pivot bolt | 1 |
| 11 | 55-0362 | Pivot bolt 'O' ring | 1 |
| 12 | 69-0545 | Camplate assembly | 1 |
| 13 | 69-0794 | Camplate plunger | 1 |
| 14 | 57-4459 | Spring | 1 |
| 15 | 57-4227 | Plunger housing nut | 1 |
| 16 | 69-0645 | Plunger bush spacer | 1 |
| 17 | 57-3978 | Aluminium washer | 1 |
| 18 | 57-3989 | Selector fork rod | 1 |
| 19 | 57-4364 | Selector fork – mainshaft | 1 |
| 20 | 57-4366 | Selector fork – layshaft 3rd | 1 |
| 21 | 57-4660 | Selector fork – layshaft 1st | 1 |
| 22 | 69-0777 | Mainshaft 5/8" thread | 1 |
| 23 | 55-0148 | Layshaft bearing left hand | 1 |
| 24 | 69-0565 | Dowel (solid) right hand | 2 |
| 25 | 69-0742 | Mainshaft 4th gear | 1 |
| 26 | 69-0748 | Mainshaft 3rd gear assembly | 1 |
| 27 | 69-0804 | Mainshaft 1st gear | 1 |
| 28 | 69-0802 | Mainshaft 2nd gear | 1 |
| 29 | 69-0751 | Layshaft assembly | 1 |
| 30 | 69-0739 | Layshaft 3rd gear | 1 |
| 31 | 69-0807 | Layshaft 2nd gear assembly | 1 |
| 32 | 69-0808 | Layshaft 1st gear assembly | 1 |
| 33 | 55-0873 | Circlip | 1 |
| 34 | 69-0806 | Driving dog – layshaft 1st gear | 1 |
| 35 | 69-0506 | Gearbox end cover | 1 |
| 36 | 34-0150/000 | Screw (pan head) | 2 |
| 37 | 69-0651 | Spacer | 1 |

Note: Mainshaft 1st and 2nd gears should be replaced only as a complete set with Layshaft 1st and 2nd gears prior to gearbox No. 412.



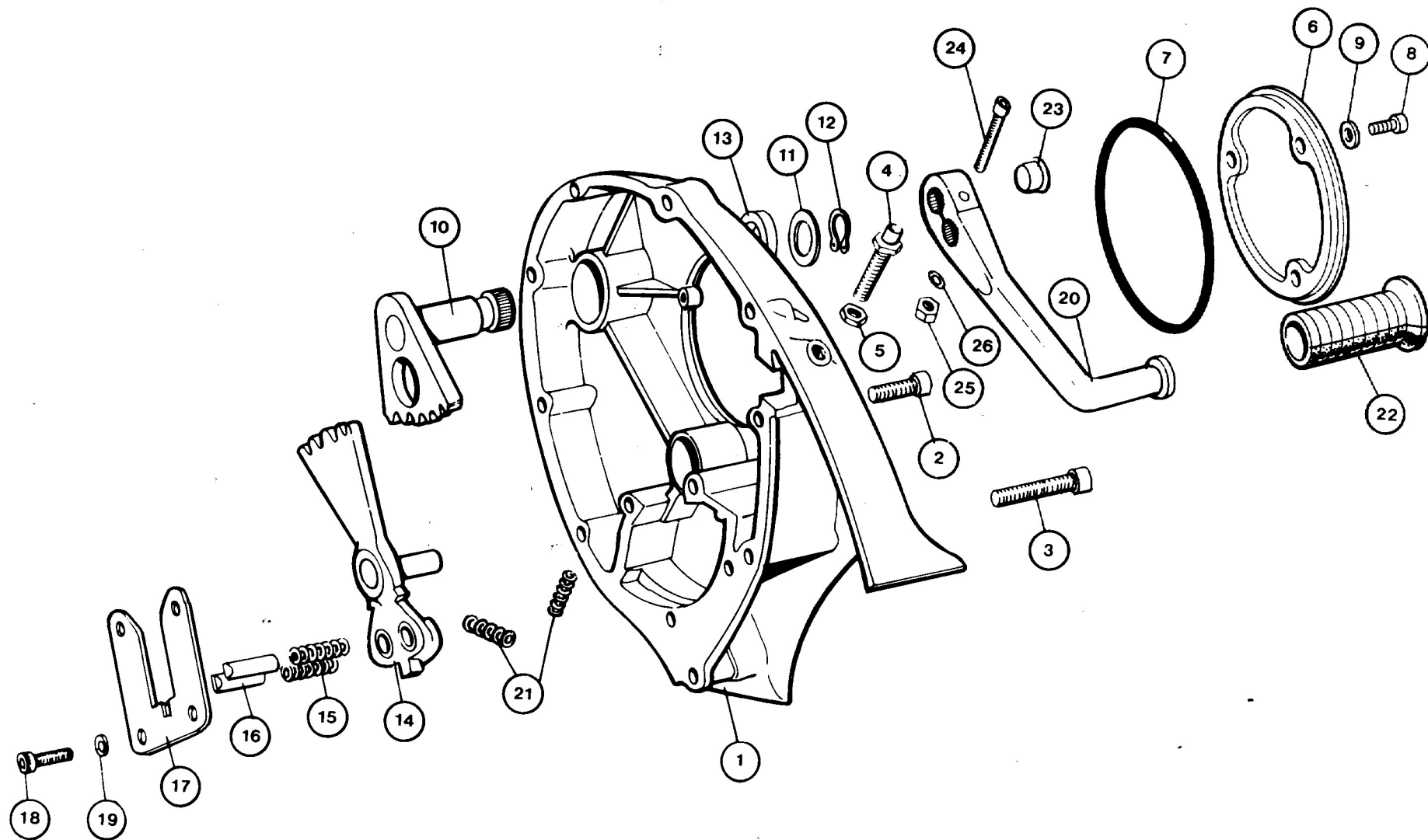
MAINSHAFT 5TH GEAR, GEARBOX SPROCKET AND SPROCKET COVER

| Illus. No. | Part No. | Description | Qty |
|------------|-------------|--|-----|
| 1 | 69-0758 | Sleeve | 1 |
| 2 | 69-0745 | Mainshaft 5th gear assembly | 1 |
| 3 | 55-0151 | Needle bearing | 2 |
| 4 | 69-0757 | Spacer | 1 |
| 5 | 55-0841 | Oil seal | 1 |
| 6 | 69-0691 | Circlip | 1 |
| 7 | 55-0152 | Mainshaft bearing left hand side | 1 |
| 8 | 70-0489 | Circlip – mainshaft bearing locating | 1 |
| 9 | 55-0419 | Oil seal – mainshaft left hand side | 1 |
| 10 | 69-0703 | Gearbox sprocket 17 tooth | 1 |
| 11 | 55-0425 | 'O' ring | 1 |
| 12 | 69-0756 | Inner ring – outrigger bearing | 1 |
| 13 | 55-0842 | Circlip | 1 |
| 14 | 55-0840 | Outrigger bearing | 1 |
| 15 | 69-0775 | Sprocket cover plate | 1 |
| 16 | 23-1034/000 | Screw (M6 × 1 × 18 hex head) – cover plate to gearbox housing | 6 |
| 17 | 23-1571/000 | Washer plain M6 | 6 |
| 18 | 69-0776 | Oil pump mounting plate | 1 |
| 19 | 23-1012/000 | Screw (M5 × 0.8 × 12) hex head | 3 |
| 20 | 23-1471/000 | Screw (M5 × 30 countersunk) | 1 |
| 21 | 23-1469/000 | Screw (M5 × 20 countersunk) | 1 |
| 22 | 23-1555/004 | Washer M5 | 2 |
| 23 | 23-2110/004 | Nyloc nut M5 | 2 |



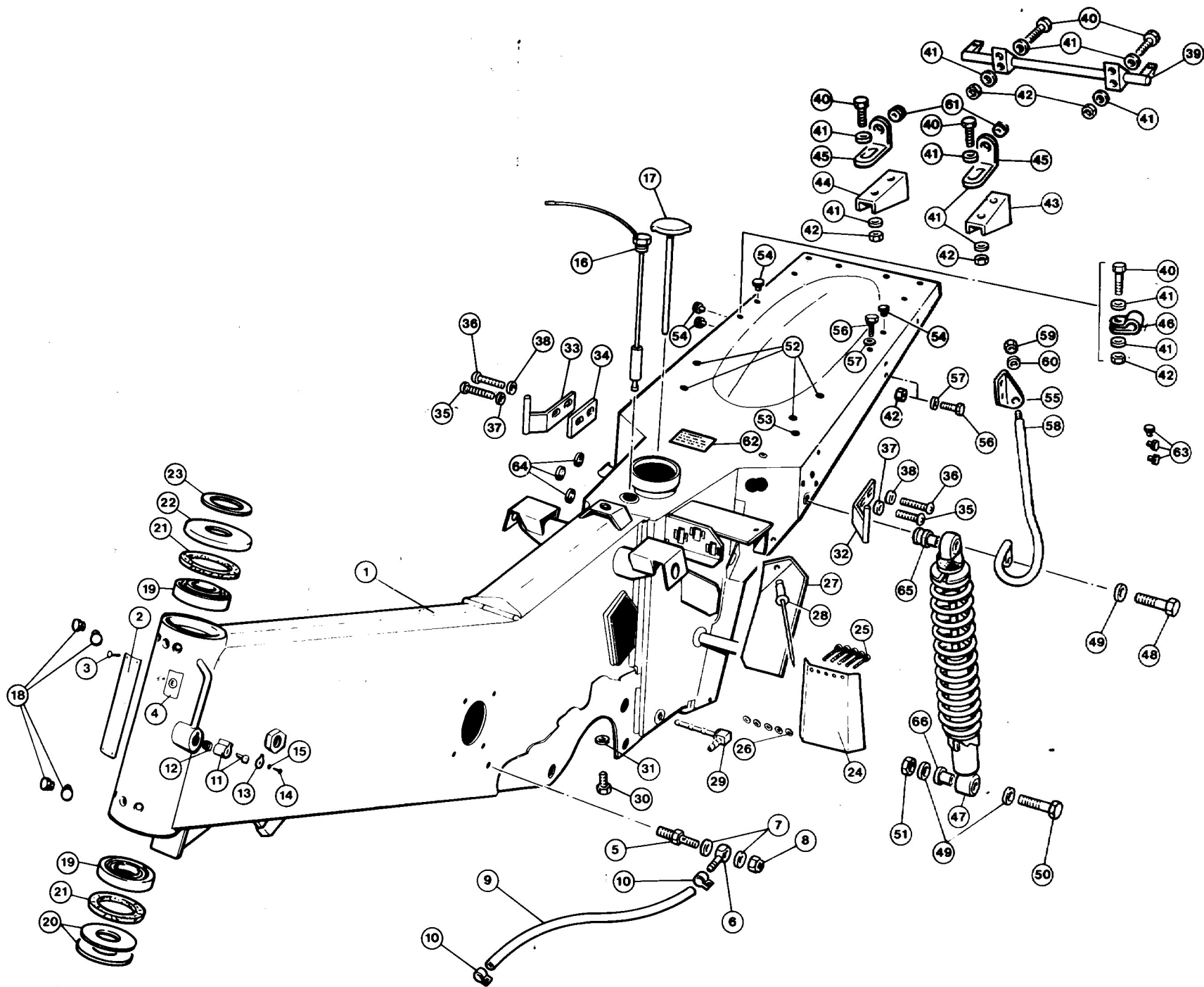
OIL PUMP AND PIPES

| Illus. No. Part No. | | Description | Qty | | |
|---------------------|---------|--|-----|---|---|
| 1 | 55-0844 | Oil metering pump | 1 | } | Available as an Assembly Part No. 69-0790 |
| 2 | 55-0528 | 'O' ring | 1 | | |
| 3 | 69-0754 | Spacer bush | 1 | | |
| 4 | 55-0532 | Cable Trunnion | 1 | | |
| 5 | 55-0530 | Banjo bolt | 1 | | |
| 6 | 55-0531 | Aluminium washer | 2 | | |
| 7 | 69-0733 | Oil pipe – tank to pump | 1 | | |
| 8 | 69-0791 | Oil pipe assembly – pump to engine left hand | 1 | | |
| 9 | 69-0792 | Oil pipe assembly – pump to engine right hand | 1 | | |
| 10 | 55-0412 | Pipe clip | 1 | | |
| 11 | 50-0354 | Rubber seal | 1 | | |
| 12 | 50-0647 | Oil feed pipe – left hand | 1 | | |
| 13 | 50-0649 | Oil feed pipe – right hand | 1 | | |



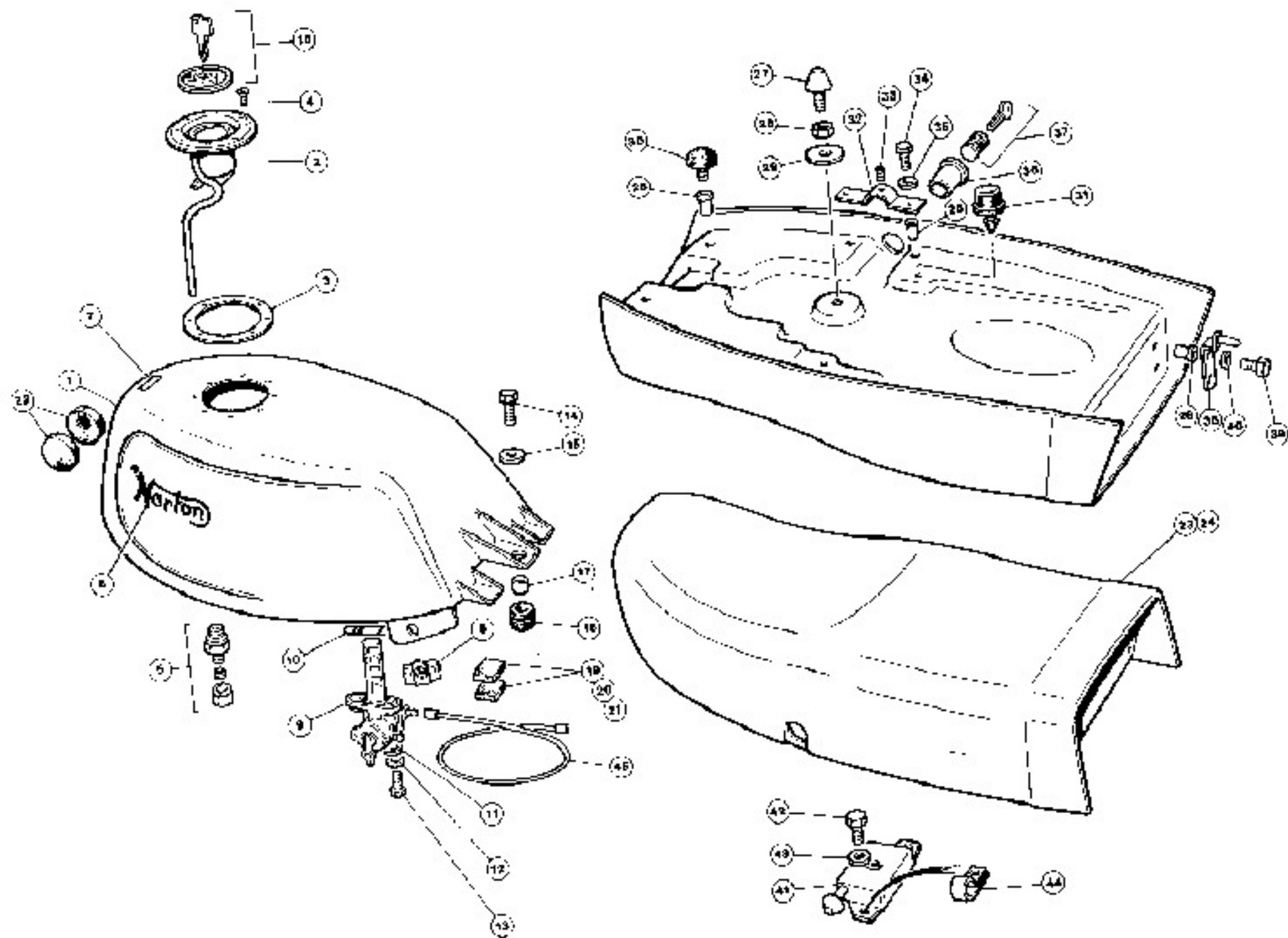
GEARBOX OUTER COVER AND GEARCHANGE MECHANISM

| Illus. No. | Part No. | Description | Qty |
|------------|---------------|--|-----|
| 1 | 69-0504/011 | Gearbox outer cover – left hand side | 1 |
| 2 | 23-4249/A2-70 | Screw – socket cap (M6 1 × 40) | 7 |
| 3 | 23-4251/A2-70 | Screw – socket cap (M6 1 × 50) | 2 |
| 4 | 92-0626 | Cable adjuster – oil pump | 1 |
| 5 | 34-0120/004 | Nut (M8) | 1 |
| 6 | 69-0629 | Inspection cover – oil metering pump | 1 |
| 7 | 55-0422 | 'O' ring | 1 |
| 8 | 23-4243/A2-70 | Screw (M6 – socket cap) | 3 |
| 9 | 55-0432 | Nylon washer | 3 |
| 10 | 69-0527 | Gearchange pedal spindle assembly | 1 |
| 11 | 34-0091 | Shim – gearchange pedal spindle – 0.028" | 1 |
| | 69-0656 | Shim – gearchange pedal spindle – 0.048" | |
| 12 | 69-0594 | Circlip | 1 |
| 13 | 55-0243 | Oil seal gearchange spindle | 1 |
| 14 | 69-0771 | Gearchange plunger quadrant assembly | 1 |
| 15 | 57-0405 | Spring gearchange plunger | 2 |
| 16 | 69-0696 | Plunger | 2 |
| 17 | 57-0407 | Guide plate | 1 |
| 18 | 23-1033/000 | Screw (M6 Hex Head) | 4 |
| 19 | 23-1521/000 | Washer (M6 shakeproof – internal) | 4 |
| 20 | 69-0597 | Gearchange pedal | 1 |
| 21 | 57-0404 | Spring – pedal return | 2 |
| 22 | 55-0576 | Rubber – gear change pedal | 1 |
| 23 | 55-0237 | Blanking plug | 1 |
| 24 | 23-4248/A2-70 | Screw – pedal clamp (M6 cap screw) | 1 |
| 25 | 23-5002/A2-70 | Nut (M6) | 1 |
| 26 | 23-4571 | Plain washer | 1 |



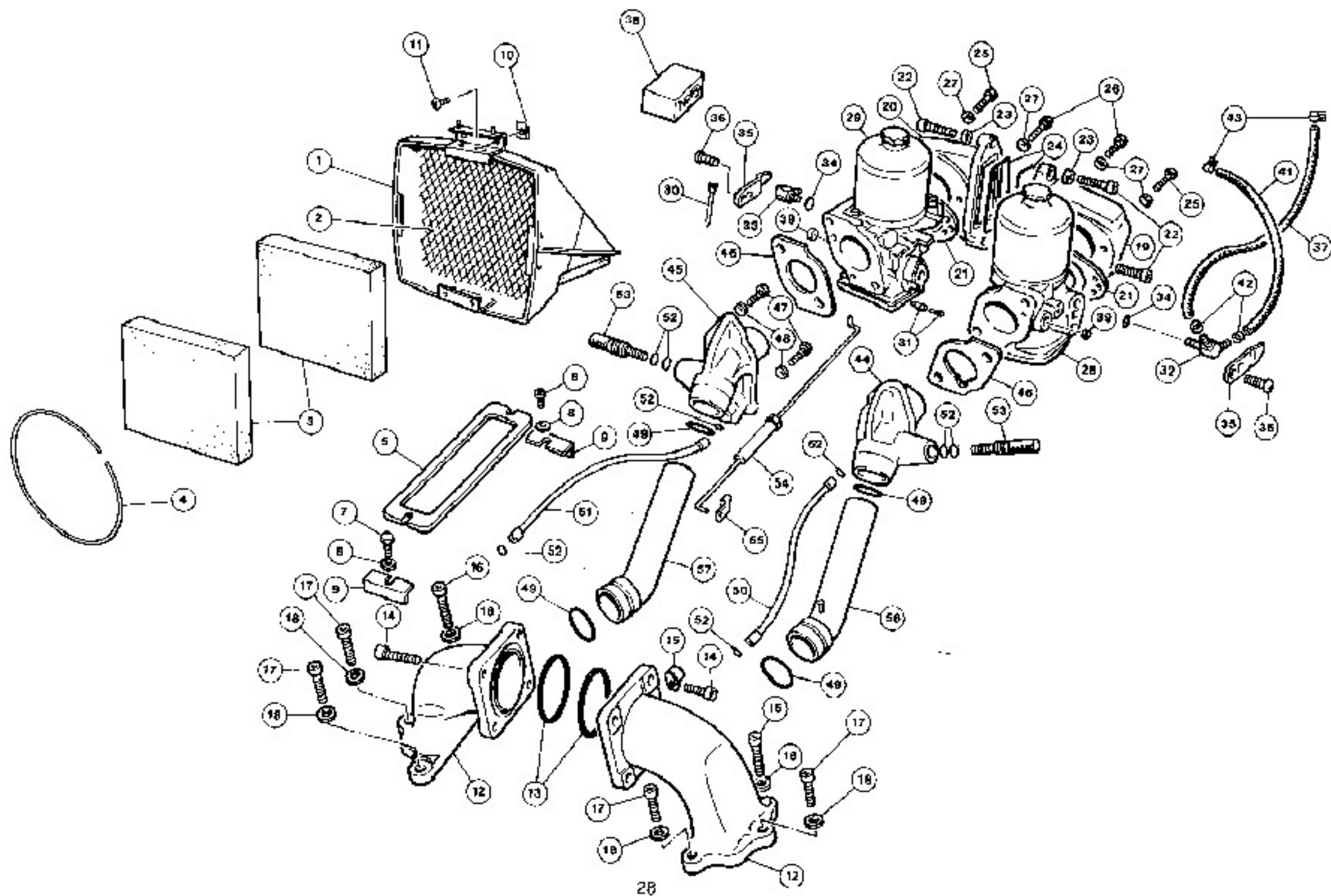
FRAME ASSEMBLY, SUSPENSION UNITS AND FITTINGS

| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|-------------|--|-----|------------|---------------|---|-----|
| 1 | 92-1993 | Frame assembly | 1 | 35 | 23-4367/A2-70 | Screw (M5 x 0.8 x 16 Posi drive pan hd) | 2 |
| 2 | 92-0631 | Certification label | 1 | 36 | 23-4375/A2-70 | Screw (M6 x 1 x 16 Posi drive pan hd) | 2 |
| 3 | 34-0126 | Rivet | 4 | 37 | 23-4555 | Washer (M5) stainless | 2 |
| 4 | 92-1899 | 'E' mark decal | 1 | 38 | 23-4556 | Washer (M6) stainless | 2 |
| 5 | 92-0911 | Adaptor | 1 | 39 | 92-1160 | Cross tube assembly | 1 |
| 6 | 55-0529 | Bar jo connector | 1 | 40 | 23-1034/004 | Screw (M6 x 1 x 20 Hex hd) | 8 |
| 7 | 55-0432 | Nylon washer | 2 | 41 | 23-1556/004 | Plain washer (M6) | 18 |
| 8 | 23-2111/004 | Nylon nut | 1 | 42 | 23-2111/004 | Nylon Nut | 11 |
| 9 | 50-0711 | Flexible pipe - frame drain | 1 | 43 | 92-1152 | Mounting bracket - cross tube assembly left hand | 1 |
| 10 | 55-0412 | Pipe clip | 2 | | | | |
| 11 | 55-0310 | Steering lock c/w keys | 1 | 44 | 92-1153 | Mounting bracket - cross tube assembly right hand | 1 |
| 12 | 55-0311 | Spring for steering lock | 1 | | | | |
| 13 | 55-0312 | Cover for steering lock | 1 | 45 | 92-2023/004 | Rear seat fixing bracket | 2 |
| 14 | 55-0430 | Screw - hammer drive | 1 | 46 | 55-0535 | 'P' clip | 2 |
| 15 | 55-0429 | Washer | 1 | 47 | 55-1022 | Rear suspension unit complete | |
| 16 | 55-0575 | Oil level warning unit | 1 | 48 | 23-1299/004 | Suspension mounting bolt (M10 x 1.5 x 60 hex) - top | 2 |
| 17 | 55-0544 | Oil filler cap with dipstick | 1 | | | | |
| 18 | 55-0446 | Grommet | 4 | 49 | 23-4558 | Spacer washers (M10) stainless | 6 |
| 19 | 55-0357 | Steering head bearing | 2 | 50 | 34-0129/A2-70 | Bolt (M10 x 1.5 x 45) stainless - lower | 2 |
| 20 | 92-0211 | Lower dust shield shim | 2 | 51 | 23-5104/A2-70 | Nylon nut M(M10) | 2 |
| 21 | 92-0212 | Felt dust shield | 2 | 52 | 55-0710 | Grommet | 4 |
| 22 | 92-0213 | Upper dust shield cup | 1 | 53 | 55-0712 | Grommet | 1 |
| 23 | 92-1256 | Shim for upper dust shield | 1 | 54 | 55-0711 | Grommet | 4 |
| 24 | 92-0209 | Mud deflector - rear | 1 | 55 | 92-1748 | Bracket - side rail mounting - left hand | 1 |
| 25 | 55-0393 | Rivet (black nylon) | 5 | | | | |
| 26 | 55-0394 | Rivet Retainer | 5 | 56 | 23-1032/004 | Screw (M6 hex hd) | 2 |
| 27 | 92-1420 | Splash guard | 1 | 57 | 23-1556/004 | Plain washer (M6) | 3 |
| 28 | 34-0204 | Rivet | 1 | 58 | 92-1080 | Side rail | 1 |
| 29 | 55-0376 | Oil filter assembly | 1 | 59 | 23-5112/A2-70 | Nylon Nut (M8) | 1 |
| 30 | 23-1364 | Screw (M5) | 1 | 60 | 23-1557/004 | Washer (M8) | 1 |
| 31 | 23-1555 | Washer (M8) | 1 | 61 | 55-0446 | Grommet | 2 |
| 32 | 92-1156 | Side cover mounting bracket left hand | 1 | 62 | 92-2002 | Oil tank label | 1 |
| 33 | 92-1623 | Side cover mounting bracket right hand | 1 | 63 | 55-0711 | Grommet | 3 |
| 34 | 92-1374 | Spacer | 1 | 64 | 55-0547 | Rubber buffer for battery | 3 |
| | | | | 65 | 92-1741 | Spacer - top suspension unit mounting | 2 |
| | | | | 66 | 92-1736 | Spacer - lower suspension unit mounting | 2 |



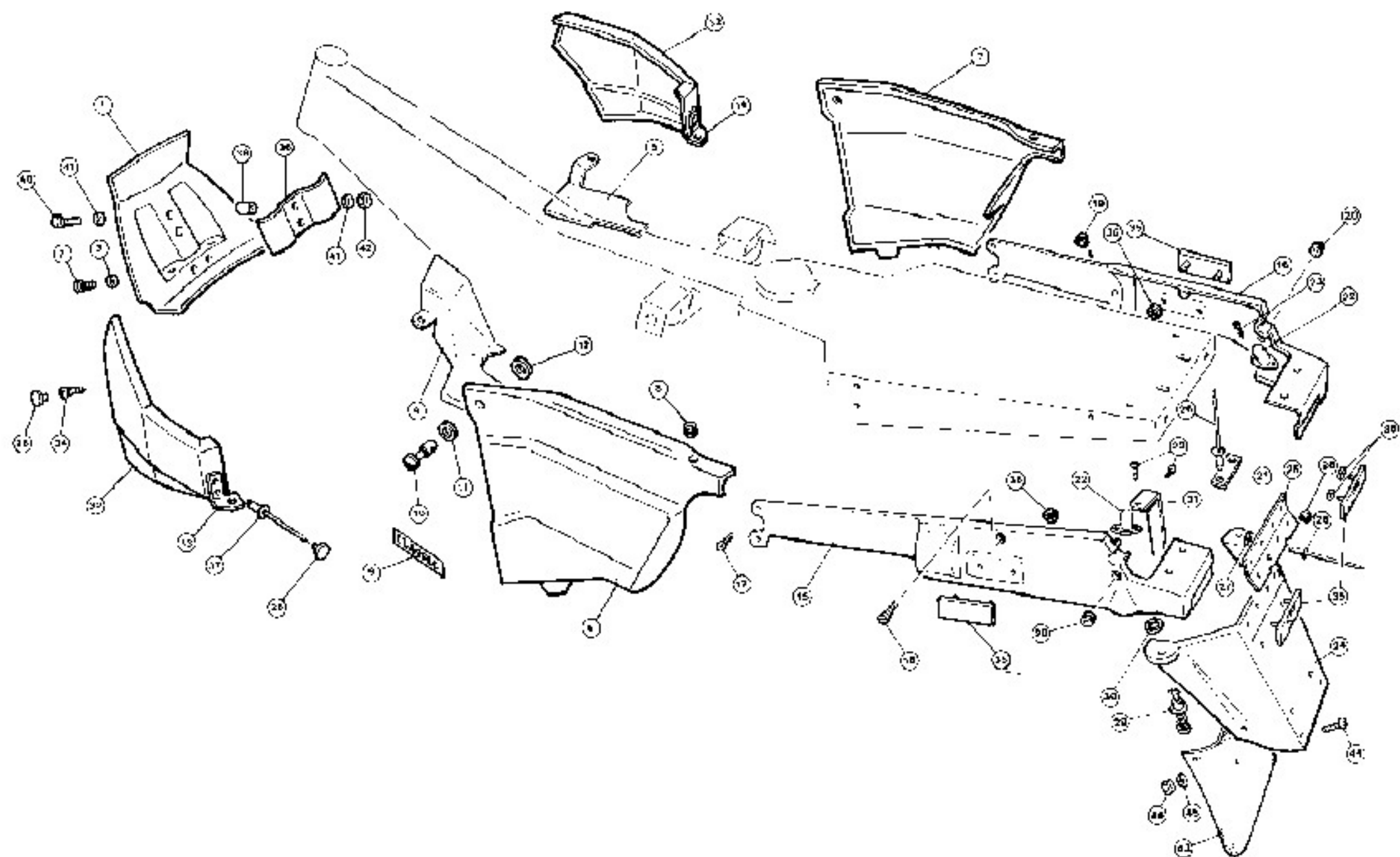
FUEL TANK AND SEAT

| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|---------------|--|-----|------------|---------------|-------------------------|-----|
| 1 | 92-1678 | Fuel tank - - | 1 | 23 | 92-2004 | Seal | 1 |
| 2 | 92-1670 | Filler neck assembly | 1 | 24 | 92-2235 | Seat cover | 1 |
| 3 | 92-1874 | Gasket | 1 | 25 | 34-0206 | Avdel M5 | 2 |
| 4 | 34-0232 | Screw M5 x 0.6 x 20 Poz (Stainless) | 8 | 26 | 34-0207 | Avdel M6 | 6 |
| 5 | 92-1887 | Coupling assembly complete | 1 | 27 | 92-1001 | Latch pin | 1 |
| 6 | 92-0976 | Decal - Norton | 2 | 28 | 23-5020 | Nut M8 | 1 |
| 7 | 92-2016 | Decal - 2 star | 1 | 29 | 34-0222/004 | Plain washer | 1 |
| 8 | 55-3552 | Dzus fastener | 2 | 30 | 92-1015 | Rubber mounting | 2 |
| 9 | 92-2036 | Petrol tap | 1 | 31 | 55-0463 | Rubber buffer | 2 |
| 10 | 55-0595 | Sealing ring | 1 | 32 | 92-1861 | Lock boss assembly | 1 |
| 11 | 34-0210 | Fibre washer sealing (M6) | 2 | 33 | 34-0257 | Grub screw | 1 |
| 12 | 23-4558 | Plain washer (M6) stainless | 2 | 34 | 23-1014/004 | Screw M5 x | 2 |
| 13 | 23-4035/A2-70 | Screw (M6 x 20) Hex | 1 | 35 | 23-1555/004 | Plain washer | 2 |
| 14 | 23-4042/A2-70 | Bolt (M6 x 1.25 x 25) stainless | 1 | 36 | 92-1004 | Tube - seat lock boss | 1 |
| 15 | 34-0248 | Plain washer (M8) stainless | 1 | 37 | 55-0328 | Lock c/w keys | 1 |
| 16 | 55-0448 | Rubber bush - rear tank mounting | 1 | 38 | 92-2020 | Rear bracket | 2 |
| 17 | 92-1491 | Spacer for rubber bush | 1 | 39 | 23-1035/004 | Screw M6 x 16 hex head | 4 |
| 18 | 92-1769 | Fuel tank filler cap c/w lock and keys | 1 | 40 | 23-1556/004 | Plain washer M6 | 4 |
| 19 | 92-1507 | Support rubber - 4mm | A/R | 41 | 92-1027 | Seat lock box complete | 1 |
| 20 | 92-1433 | Support rubber - 5mm | | 42 | 23-4039/A2-70 | Set screw (M6 x 1 x 10) | 2 |
| 21 | 92-1434 | Support rubber - 6mm | | 43 | 34-0233 | Washer (M6) | 2 |
| 22 | 92-0974 | Rubber mount - fuel tank front - 13 mm | 2 | 44 | 55-0801 | 'P' clip | 1 |
| | 92-1155 | Rubber mount - fuel tank front - 15 mm | A/R | 45 | 55-0717 | Vacuum pipe | 1 |



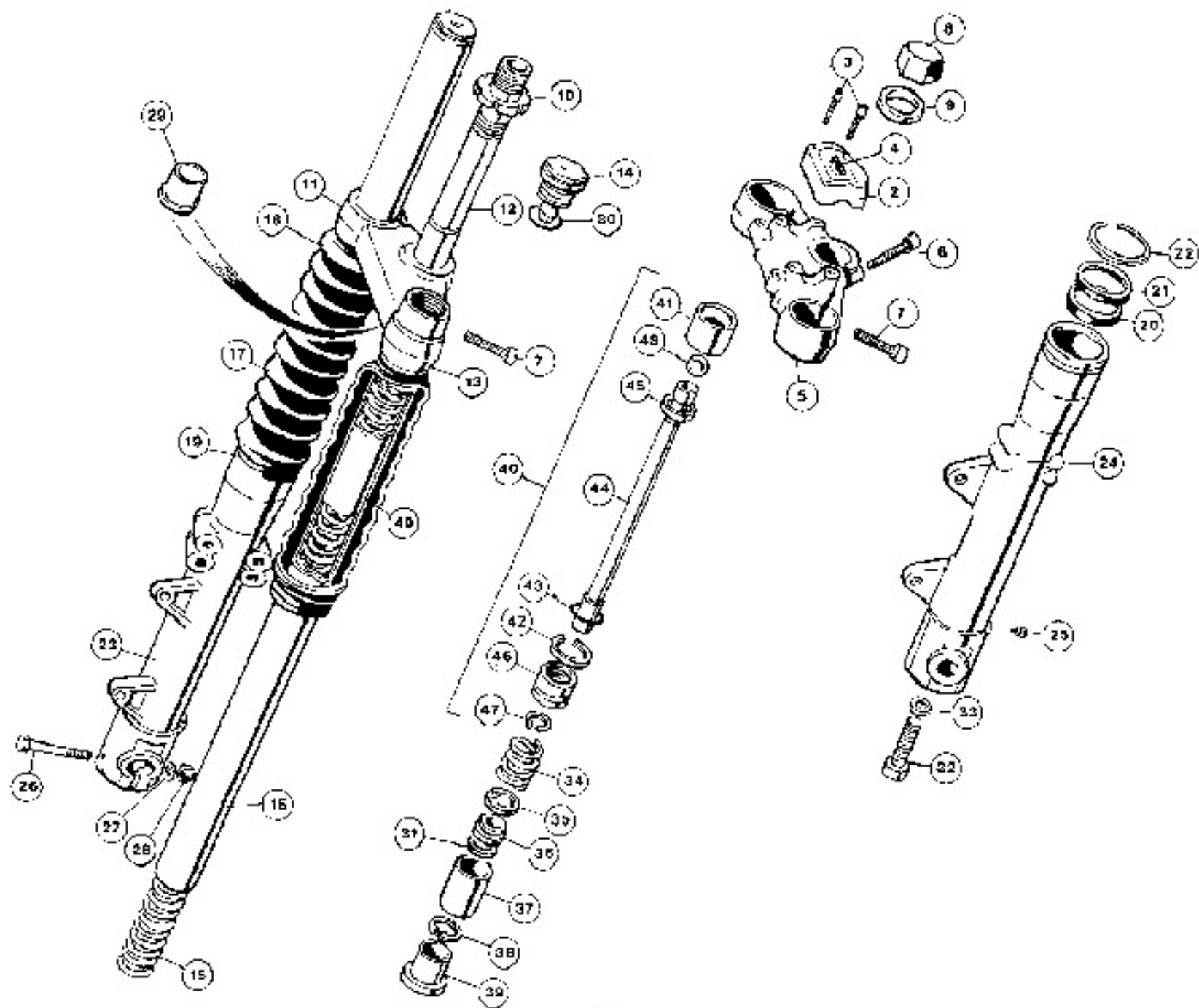
AIR BOX FILTER, TRANSFER PORTS, CARBURETTOR AND INLET PIPES

| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|---------------|---|-----|------------|---------------|--|-----|
| 1 | 92-1031 | Airbox assembly | 1 | 29 | 50-0344 | Carburettor assembly right hand (S.U. FZX 133R) | 1 |
| 2 | 92-1021 | Wire mesh | 1 | | | | |
| 3 | 92-1023 | Filter pad | 2 | 30 | 55-0818 | Needle 51XA | 2 |
| 4 | 92-1024 | Retaining ring | 1 | 31 | 55-0413 | Choke cable nipple | 2 |
| 5 | 92-0945 | Gasket | 2 | 32 | 92-0506 | Fuel feed union, left hand | 1 |
| 6 | 23-4245/A2-70 | Screw (M6 x 1 x 20 socket head) | 1 | 33 | 50-0701 | Fuel feed union, right hand | 1 |
| 7 | 23-1035/004 | Screw (M6.1 x 20 hex head) | 1 | 34 | 55-0451 | 'O' ring - fuel feed union | 2 |
| 8 | 23-1556/004 | Washer (M6) | 2 | 35 | 50-0617 | Retaining plate | 2 |
| 9 | 92-1251 | Clamping plate | 2 | 36 | 34-0283/A2-70 | Screw M5 | 2 |
| 10 | 55-0545 | Captive nut | 2 | 37 | 92-2034 | Fuel pipe - tank to LH carburettor (16mm) | 1 |
| 11 | 34-0164/004 | Screw self tapping 10 x 1/2 in | 2 | 38 | 55-0715 | Carburettor spares pack | A/R |
| 12 | 92-0398/011 | Air transfer port | 2 | 39 | 55-0833 | Anti tamper plug | 2 |
| 13 | 55-0118 | 'O' ring | 2 | 40 | 55-0981 | Carburettor damper piston assembly (Not illus.) | A/R |
| 14 | 23-1266/004 | Cap screw | 8 | 41 | 92-0476 | Balance pipe | 1 |
| 15 | 55-0535 | Cable clip | 2 | 42 | 55-0198 | Ferrule | 2 |
| 16 | 23-4267/A2-70 | Screw M8 (1.25 x 30) | 4 | 43 | 55-0414 | Clip | 2 |
| 17 | 23-4266/A2-70 | Screw M8 (1.25 x 25) | 2 | 44 | 50-0484 | Carburettor outlet manifold left hand | 1 |
| 18 | 23-4557 | Washer M8 | 5 | 45 | 50-0342 | Carburettor outlet manifold right hand | 1 |
| 19 | 50-0146 | Carburettor inlet manifold - left hand | 1 | 46 | 55-0453 | Carburettor gasket - outlet manifold | 2 |
| 20 | 50-0123 | Carburettor inlet manifold - right hand | 1 | 47 | 23-4042/A2-70 | Screw (M8 hex head) | 4 |
| 21 | 50-0483 | Carburettor gasket - inlet manifold | 2 | 48 | 23-4557 | Plain washer (M8) | 4 |
| 22 | 23-1266/004 | Screw M8 | 4 | 49 | 55-0418 | 'O' ring | 4 |
| 23 | 23-1557/004 | Plain washer | 4 | 50 | 50-0530 | Idle mixture pipe - left hand | 1 |
| 24 | 55-0267 | 'O' ring carburettor inlet manifold | 2 | 51 | 50-0531 | Idle mixture pipe - right hand | 1 |
| 25 | 14-6223/004 | Bolt 5/16 in U.N.C. x 2 1/2 in | 2 | 52 | 55-0362 | 'O' ring | 8 |
| 26 | 14-6224/004 | Bolt 5/16 in U.N.C. x 2 3/4 in | 2 | 53 | 50-0573 | Adjusting screw - idle speed | 2 |
| 27 | 23-1557/004 | Plain washer | 4 | 54 | 50-0331 | Fast idle rod assembly | 1 |
| 28 | 55-0444 | Carburettor assembly left hand (S.U. FZX 133L) | 1 | 55 | 55-0525 | Control rod clip | 1 |
| | | | | 56 | 50-0130 | Inlet pipe assembly left hand | 1 |
| | | | | 57 | 50-0732 | Inlet pipe assembly right hand | 1 |



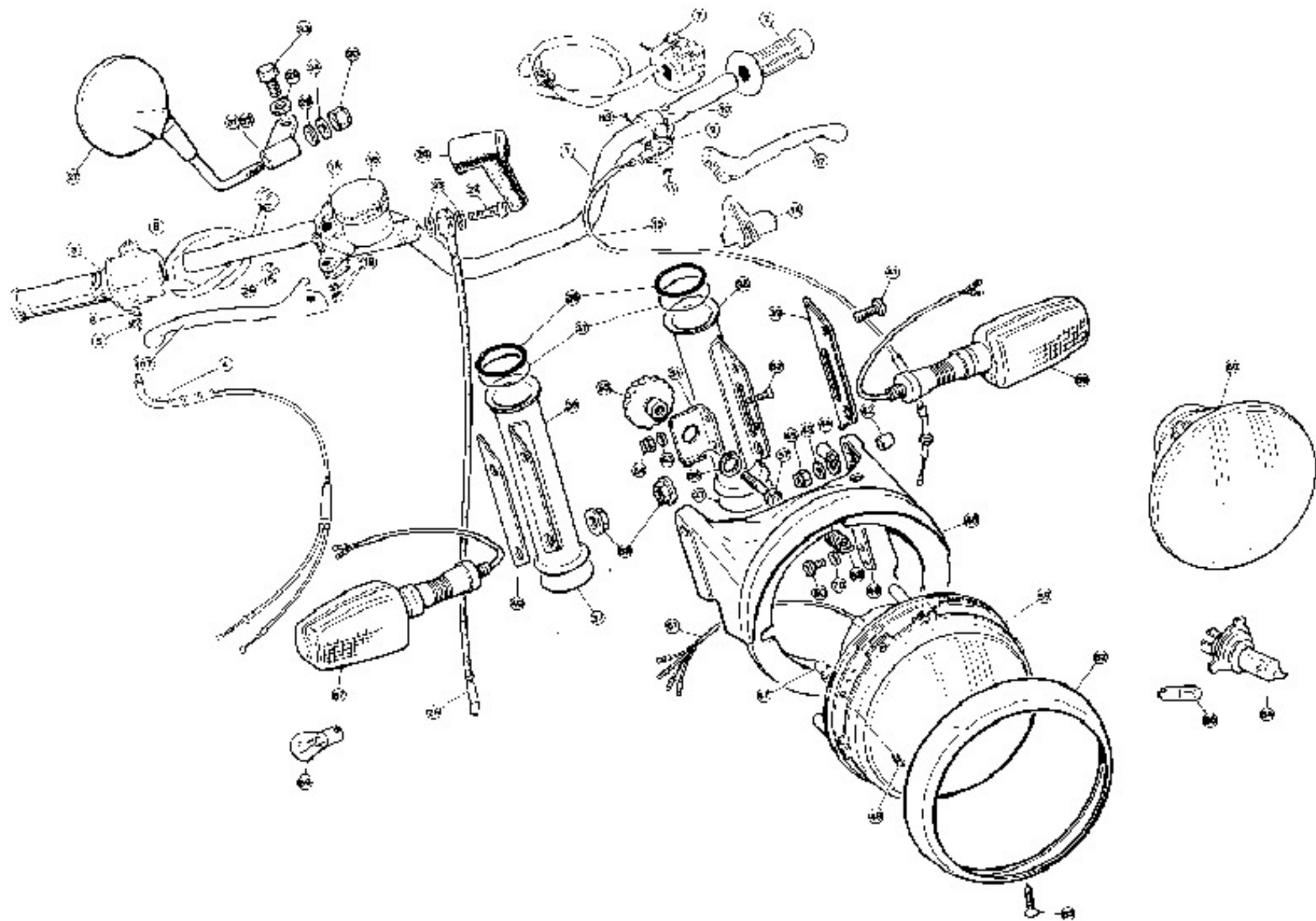
FRONT AND SIDE COVERS AND VALANCES

| Illus No. | Part No. | Description | Qty | Illus No. | Part No. | Description | Qty |
|-----------|----------|---|-----|-----------|-------------|---|-----|
| 1 | 92-1122 | A rock front cover assembly | 1 | 24 | 92-1104 | Rear mudguard | 1 |
| 2 | 34-0203 | Plastic screw (M5 x 0.8 x 12) black | 2 | 25 | 92-1097 | Mudguard hinge | 1 |
| 3 | 34-0201 | Black washer | 2 | 26 | 34-0195 | Countersunk rivet | 10 |
| 4 | 92-1046 | Engine cover left hand complete | 1 | 27 | 23-1554/004 | Plain washer for countersunk rivet | 8 |
| 5 | 92-1035 | Engine cover right hand complete | 1 | 28 | 34-0209 | Black cap | 10 |
| 6 | 92-1994 | Side cover assembly left hand (electronics) | 1 | 29 | 55-0558 | Camloc stud - stainless steel | 2 |
| 7 | 92-1995 | Side cover assembly right hand (battery) | 1 | 30 | 55-0559 | Camloc retaining washer - stainless steel | 2 |
| 8 | 55-1186 | Grommet | 2 | 31 | 92-1129 | Strut | 2 |
| 9 | 92-1876 | Decal | 2 | 32 | 92-1123 | Airbox side cover - LH. | 1 |
| 10 | 55-1145 | Dzus stud | 2 | 33 | 92-1124 | Airbox side cover - RH. | 1 |
| 11 | 55-0554 | Nylon retaining washer | 2 | 34 | 34-0191 | Screw (No 6 x $\frac{3}{8}$ in pan head) | 6 |
| 12 | 92-1242 | Rubber washer | 2 | 35 | 55-0344 | Rear reflector (red rectangular) | 4 |
| 13 | 92-1119 | Bracket LH | 2 | 36 | 55-0426 | Spring fastener | 8 |
| 14 | 92-1120 | Bracket RH. | 2 | 37 | 34-0204 | Pop rivet | 4 |
| 15 | 92-1095 | Rear Valance left hand | 1 | 38 | 92-1118 | Clamp bracket | 1 |
| 16 | 92-1096 | Rear Valance right hand | 1 | 39 | 55-0363 | Nylon bush | 2 |
| 17 | 34-0228 | Screw (M6 x 1 x 10) | 4 | 40 | 34-0200 | Screw | 2 |
| 18 | 34-0246 | Screw (M6 x 1 x 16) | 2 | 41 | 34-0201 | Plain washer | 2 |
| 19 | 55-0237 | Blanking plug | 1 | 42 | 34-0202 | Nut | 2 |
| 20 | 55-0698 | Grommet - rear sub harness | 2 | 43 | 55-0832 | Rear mud flap | A/R |
| 21 | 92-1492 | Bracing plate | 1 | 44 | 23-4367 | Screw | A/R |
| 22 | 55-0560 | Camloc receptacle | 2 | 45 | 23-4556 | Washer | A/R |
| 23 | 34-0194 | Self tapping screw no 2 | 2 | 46 | 23-2101 | Nut | A/R |



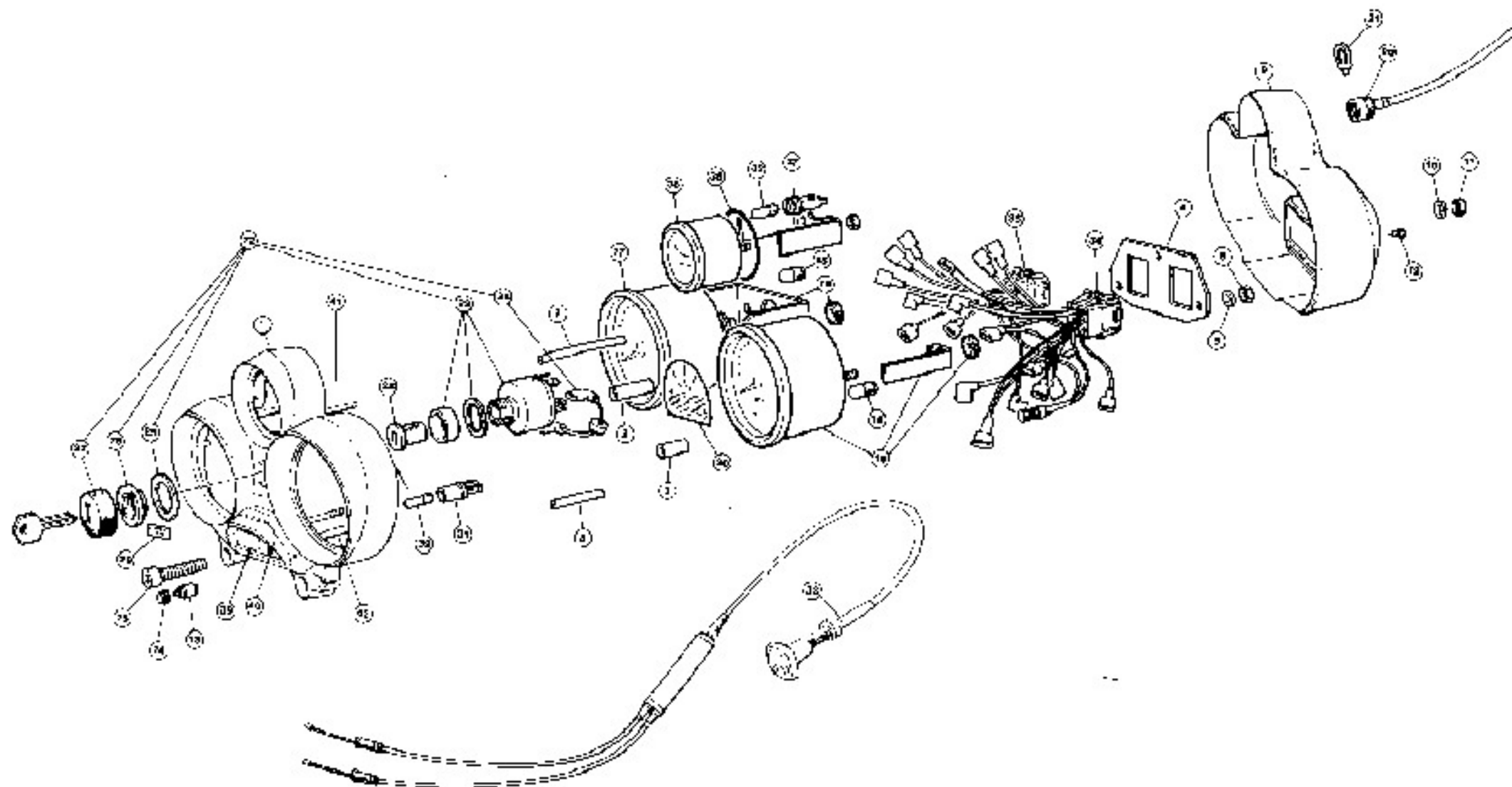
FRONT FORK

| Ilus. No. | Part No. | Description | Qty | Ilus. No. | Part No. | Description | Qty |
|-----------|---------------|-----------------------------|-----|-----------|---------------|---------------------------------|-----|
| 1 | 92-1998 | Front fork assembly | 1 | 27 | 23-4572 | Plain washer | 1 |
| 2 | 48-0204 | Handlebar clamp | 1 | 28 | 23-5112/A2-70 | Nut | 1 |
| 3 | 23-4267/A2-70 | Handlebar clamp bolt | 4 | 29 | 55-0811 | Plastic plug | 1 |
| 4 | 48-0214 | Norton Decal | 1 | 30 | 55-0603 | O-ring - top plug | 2 |
| 5 | 48-0269 | Top yoke | 1 | 31 | 48-0263 | Shim - anti knock 0.005" | A/R |
| 6 | 55-0605 | Stem clamp bolt | 1 | | 48-0264 | Shim - anti knock 0.010" | A/R |
| 7 | 55-0606 | Tube clamp bolt | 4 | | 48-0265 | Shim - anti knock 0.020" | A/R |
| 8 | 55-0607 | Stem top nut | 1 | 32 | 55-0632 | Bolt - base plug | 2 |
| 9 | 55-0608 | Washer - stem top nut | 1 | 33 | 55-0637 | Sealing washer - base plug bolt | 2 |
| 10 | 55-0809 | Stem bearing adjuster nut | 1 | 34 | 55-0626 | Damper spring | 2 |
| 11 | 48-0268 | Bottom yoke with stem | 1 | 35 | 55-0627 | Support ring | 2 |
| 12 | 55-0610 | Stem | 1 | 36 | 55-0628 | Valve | 2 |
| 13 | 55-0611 | Bottom yoke | 1 | 37 | 55-0629 | Bush | 2 |
| 14 | 55-0640 | Plug assembly fork tube top | 2 | 38 | 55-0630 | Circlip | 2 |
| 15 | 55-0613 | Fork spring | 2 | 39 | 55-0631 | Base plug | 2 |
| 16 | 55-0614 | Fork tube | 2 | 40 | 55-0783 | Damper tube assembly | 2 |
| 17 | 55-0645 | Gaiter | 2 | 41 | 55-0633 | Spring support bush | 2 |
| 18 | 55-0579 | Gaiter clip top | 2 | 42 | 55-0634 | Ring for piston | 2 |
| 19 | 55-0580 | Gaiter clip bottom | 2 | 43 | 55-0635 | Spill ring | 2 |
| 20 | 55-0615 | Oil seal - lower | 2 | 44 | 55-0622 | Damper tube | 2 |
| 21 | 55-0644 | Oil seal - upper | 2 | 45 | 55-0623 | Damper tube thrust washer | 2 |
| 22 | 55-0616 | Seal locking | 2 | 46 | 55-0624 | Piston | 2 |
| 23 | 55-0617 | Fork slider - right hand | 1 | 47 | 55-0625 | Circlip | 2 |
| 24 | 55-0618 | Fork slider - left hand | 1 | 48 | 55-0643 | Ball check valve | 2 |
| 25 | 55-0619 | Drain plug | 2 | 49 | 55-0641 | Guide tube | 2 |
| 26 | 23-4274/B70 | Clamp bolt wheel spindle | 1 | | | | |



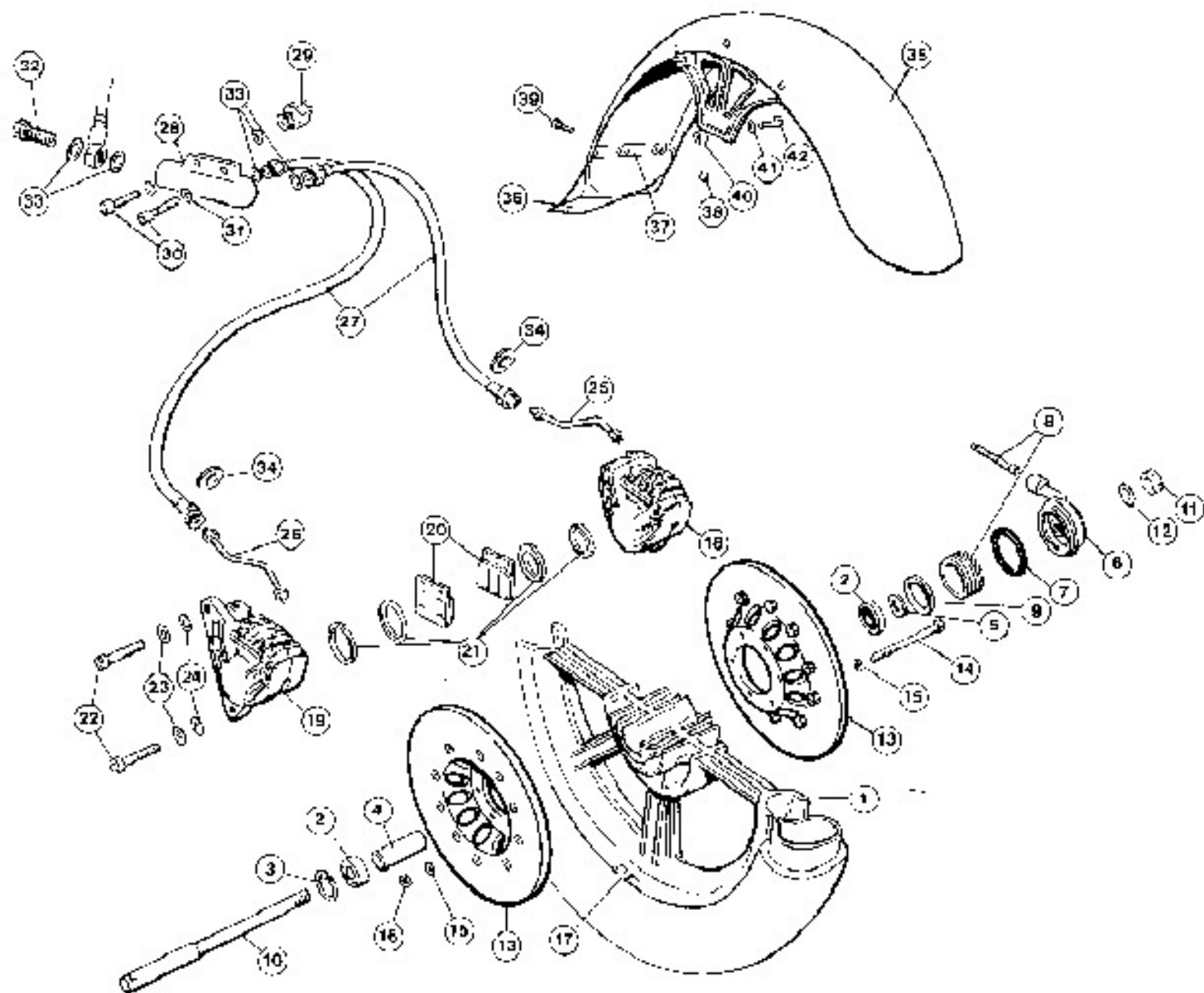
HANDLEBAR, CONTROL CABLES AND HEADLAMP

| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|---------------|--|-----|------------|-------------|--------------------------------------|-----|
| 1 | 48-0134 | Handlebar | 1 | 35 | 92-1847 | Headlamp bracket LH | 1 |
| 2 | 55-0128 | Handlebar grip left hand | 1 | 36 | 92-1848 | Headlamp bracket RH | 1 |
| 3 | 55-0128 | Handlebar twist grip assembly – right hand | 1 | 37 | 55-0484 | O-Ring | 4 |
| 4 | 92-1538 | Throttle/pump control cable | 1 | 38 | 55-0425 | O-Ring | 2 |
| 5 | 55-0127 | Cable tube clamp and screw | 1 | 39 | 92-0860 | Bracket LH | 1 |
| 6 | 23-4555 | Washer | 1 | 40 | 92-0861 | Bracket RH | 1 |
| 7 | 48-0260 | Handlebar switch left hand | 1 | 41 | 23-5229 | Screw – socket head M6 x 25 | 2 |
| 8 | 48-0261 | Handlebar switch right hand | 1 | 42 | 92-0810 | Spacer – H/lamp cowl pivot | 2 |
| 9 | 92-0759 | Clutch lever assembly | 1 | 43 | 23-1500/004 | Plain washer M6 | 2 |
| 10 | 23-1378 | Clutch lever pivot bolt | 1 | 44 | | Pulley | 1 |
| 11 | 23-2110 | Locking nut – pivot bolt M5 | 1 | 45 | 23-2111/004 | Nut – M6 nyloc | 2 |
| 12 | 92-0758 | Clutch lever | 1 | 46 | 92-0834 | Headlamp cowl | 1 |
| 13 | 23-4243/A2-70 | Clamp screw M6 x 15 socket cap | 1 | 47 | 55-0433 | Nylon insert | 4 |
| 14 | 92-0545 | Cover for clutch lever | 1 | 48 | 34-0169 | Screw – self tap No 8 x 3/4 Pan-Pozi | 4 |
| 15 | 92-0955 | Clutch cable | 1 | 49 | 92-0843 | Side plate | 1 |
| 16 | 55-0340 | Front brake master cylinder and lever assembly | 1 | 50 | 23-1363 | Screw M5 x 0.8 x 8 Pan head | 1 |
| 17 | 55-0594 | Brake lever | 1 | 51 | 92-0857 | Bearing bracket | 1 |
| 18 | 23-4245/A2-70 | Clamp screw M6 x 20 | 2 | 52 | 34-0179 | Screw M4 csk, socket x 10mm | 2 |
| 19 | 55-0658 | Pivot bolt kit | 1 | 53 | 23-1554 | Plain washer M4 | 2 |
| 20 | 55-0653 | Spring guide and seals kit (Not illus) | 1 | 54 | 23-2100/004 | Nylon nut, M4 | 2 |
| 21 | 55-0666 | Reservoir lid and bellows (Not illus) | – | 55 | 92-0855 | Handwheel | 1 |
| 22 | 55-0332 | Banjo bolt | 1 | 56 | 55-0415 | Circ clip | 1 |
| 23 | 55-0339 | Coupler washer | 2 | 57 | 92-0856 | Actuating rod | 1 |
| 24 | 55-0341 | Rubber banjo cover | 1 | 58 | 92-0869 | Spring | 1 |
| 25 | 55-0378 | Brake pipe | 1 | 59 | 55-0720 | Headlamp – LH dip | 1 |
| 26 | 97-4112 | Handlebar cable grip | 2 | | 55-0727 | Headlamp – RH dip | 1 |
| 27 | 55-1133 | Mirror complete | 2 | 60 | 55-0728 | Headlamp unit – LH dip | 1 |
| 28 | 23-1558/004 | Plain washer | 2 | | 55-0721 | Headlamp unit – RH dip | 1 |
| 29 | 92-2017 | Nylon washer | 2 | 61 | 92-2029 | Headlamp leads | 1 |
| 30 | 23-2103 | Nut | 2 | 62 | 55-0735 | Headlamp bezel | 1 |
| 31 | 92-1884 | Mirror mounting LH | 1 | 63 | 34-0322 | Screw | 1 |
| 32 | 92-1885 | Mirror mounting RH | 1 | 64 | 06-8022 | Bulb H4 12v 60/55w | 1 |
| 33 | 34-0247 | Screw | 2 | 65 | 55-0738 | Bulb 233 12v 4w BA9s | 1 |
| 34 | 23-1558/004 | Plain washer | 2 | 66 | 92-2009 | Indicator LH | 1 |
| | | | | 67 | 92-2010 | Indicator RH | 1 |
| | | | | 68 | 34-0301 | Nut | 2 |
| | | | | 69 | 99-1192 | Bulb 382-12v 21w Soc | 2 |
| | | | | 70 | 23-1555 | Plain washer M5 | 1 |



INSTRUMENTS AND INSTRUMENT CASE

| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|---------------|-------------------------------------|-----|------------|---------------|------------------------------------|-----|
| 1 | 92-0779 | Instrument case top | 1 | 23 | 92-1498 | Ignition switch | 1 |
| 2 | 55-0550 | Spacer bush - long | 4 | 24 | 92-1499 | Disc | - |
| 3 | 55-0363 | Spacer bush - short | 4 | 25 | 48-0231 | Nylon washer | 1 |
| 4 | 92-0784 | Mounting plate - binnacle plugs | 1 | 26 | 55-0778 | Locking ring | 1 |
| 5 | 23-1555/004 | Plain washer M4 | 2 | 27 | 48-0205 | Rubber cover | 1 |
| 6 | 23-2018/004 | Nut M4 | 2 | 28 | 55-0183 | Lock bars & (2) keys | 1 |
| 7 | 92-0795 | Drain pipe long | 1 | 29 | 92-0782 | Decal "Ignition off" | 1 |
| 8 | 92-1013 | Drain pipe short | 2 | 30 | 92-1337 | Decal - tachometer ("running in") | 1 |
| 9 | 92-0702 | Instrument case bottom | 1 | 31 | 55-0385 | Instrument bulb holders | 10 |
| 10 | 23-4555 | Plain washer (M5) stainless | 4 | 32 | 55-0568 | Bulb - wedge base (capless) 286 | - |
| 11 | 23-5001/A2-70 | Nut (M5) stainless | 4 | | | W2 x 4.6d 12v x 1.2w | 12 |
| 12 | 34-0160/004 | Screw (self tapping 0.2) | 1 | 33 | 92-0357 | Choke cable complete | 1 |
| 13 | 55-0507 | Test switch for oil warning light | 1 | 34 | 92-2002 | Wiring assembly - LH plug (white) | 1 |
| 14 | 55-0737 | Button for test switch | 1 | 35 | 92-2003 | Wiring assembly - RH plug (red) | 1 |
| 15 | 23-4267/A2-70 | Screw (SM8 x 30 socket cap) ss | 2 | 36 | 55-0572 | Temperature gauge c/w clamp & nuts | 1 |
| 16 | 92-2056 | Tachometer c/w clamps & nuts | 1 | 37 | 55-0573 | Temperature gauge bulb holder | 1 |
| 17 | 55-1138 | Speedometer c/w clamping nuts | 1 | 38 | 55-0584 | O ring - temperature gauge | 1 |
| 18 | 99-0537 | Bulb 281 12v 2w | 3 | 39 | 92-0783 | Decal - warning lights | - |
| 19 | 92-2058 | Speedometer clamp bracket | 1 | 40 | 92-0786 | Warning light hood | - |
| 20 | 55-1140 | Speedometer cable | 1 | 41 | 34-0159/A2-70 | Stud M5 x 0.8 x 71 stainless | 2 |
| 21 | 55-0348 | Tie - speedometer cable to mudguard | 1 | 42 | 34-0135/A2-70 | Stud M5 x 0.8 x 57 stainless | 2 |
| 22 | 92-1497 | Ignition switch assembly | 1 | | | | |

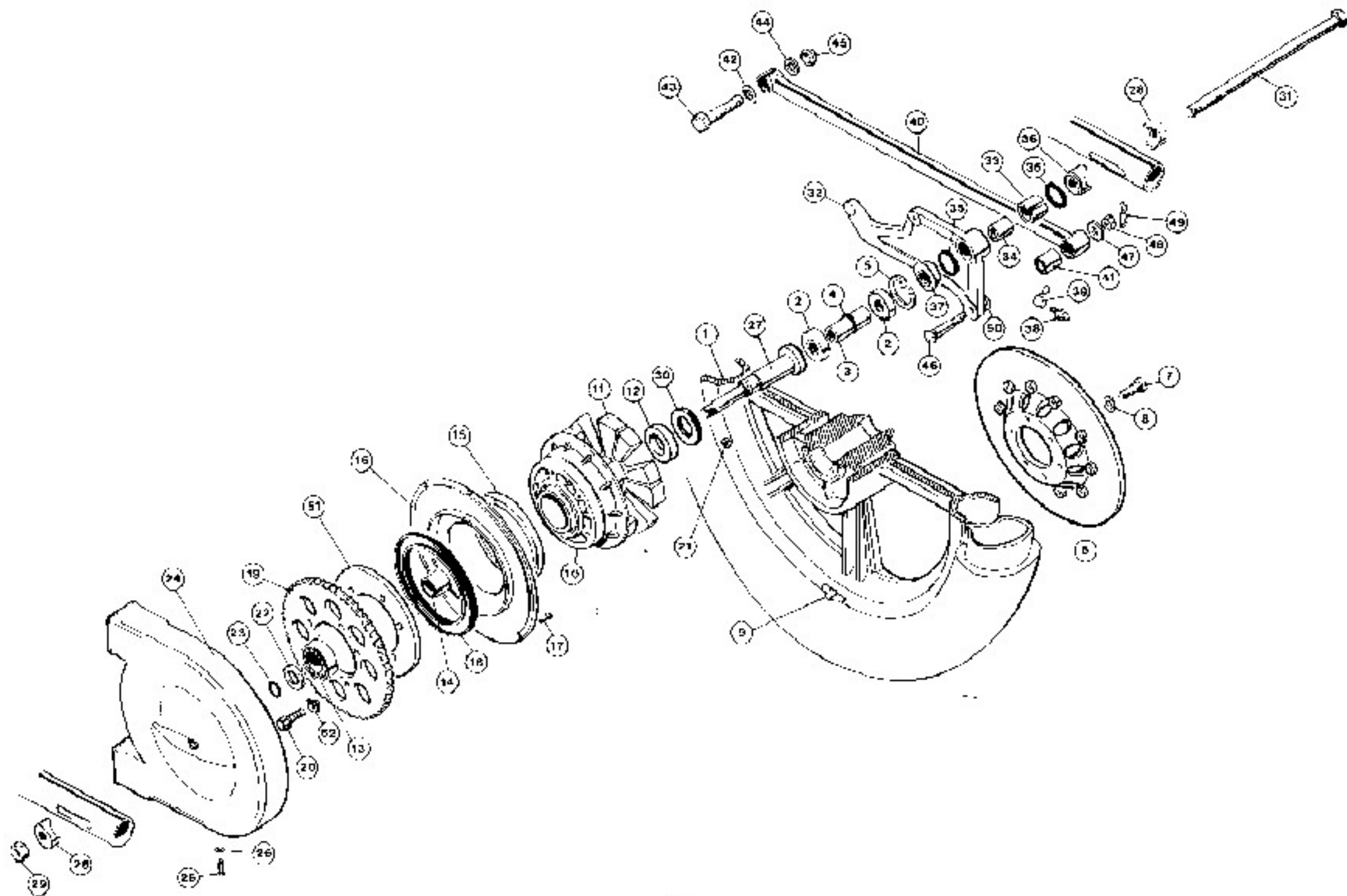


FRONT WHEEL, BRAKES AND FRONT MUDGUARD

| Illus No | Part No | Description | Qty | Illus No | Part No | Description | Qty |
|----------|---------------|------------------------------------|-------------|----------|---------------|--------------------------------------|-----------------------------------|
| 1 | 44-0010 | Front wheel | 1 | 25 | 55-0336 | Rigid brake pipe – left hand | 1 |
| 2 | 55-0228 | Bearing | 2 | 26 | 55-0335 | Rigid brake pipe right hand | 1 |
| 3 | 55-0230 | Locating circlip | 1 | 27 | 55-0390 | Flexible brake pipe | 2 |
| 4 | 44-0063 | Bearing spacer | 1 | 28 | 55-0338 | 4 way junction block | 1 |
| 5 | 44-0064 | Washer | 1 | 29 | 55-0342 | Brake light switch | 1 |
| 6 | 44-0032 | Speedometer gearbox c/w seal | 1 | 30 | 23-4245/A2-70 | Screw (M6 x 1 x 20 socket head) | 2 |
| 7 | 44-0033 | Seal | 1 | | | Stainless | |
| 8 | 44-0050 | Speedometer gear and pinion | 1 | 31 | 23-4558 | Plain washer (M6) stainless | 2 |
| 9 | 44-0086 | Spacer – speedometer gearbox | 1 | 32 | 55-0332 | Banjo Bolt | 1 |
| 10 | 44-0037/002 | Front wheel spindle | 1 | 33 | 55-0339 | Copper washers (hydraulic sealing) | 5 |
| 11 | 23-5036/A2-70 | Nut – front wheel spindle | 1 | 34 | 48-0194 | Grommet – brake pipe to bracket | 2 |
| 12 | 23-4560 | Washer – front wheel spindle | 1 | 35 | 92-1424 | Front mudguard assembly | 1 |
| 13 | 44-0118 | Brake disc | 2 | 36 | 48-0212 | Mudflap | 1 |
| 14 | 23-4152/A2-70 | Bolt (M8 1.25 x 115) | 6 | 37 | 48-0213 | Clamping strip | 1 |
| 15 | 23-4557 | Washer (M8) Stainless | 12 | 38 | 55-0394 | Rivet retainer | 3 |
| 16 | 23-5112/A2-70 | Nylon nut (M8) | 6 | 39 | 55-0393 | Rivet – nylon | 3 |
| 17 | 55-0595 | Balance weight 5gm | 1 see below | 40 | 92-0420 | Mudguard mounting spacer | 4 |
| 18 | 55-0440 | Caliper – left hand | 1 | 41 | 23-4557 | Plain washer | 4 |
| 19 | 55-0439 | Caliper right hand | 1 | 42 | 23-4043-A2-70 | Screw (M8 x 1.25 x 25 hex) stainless | 4 |
| 20 | 55-0409 | Brake pads (pr) | 1 | 43 | 55-0654 | Brake caliper piston kit | } Service kits not illustrated |
| 21 | 55-0593 | Seal pack | 1 | 44 | 55-0655 | Brake pad cover | |
| 22 | 23-4287/A2-70 | Bolt (M10) caliper to fork leg | 4 | 45 | 55-0656 | Pins kit | |
| 23 | 23-4807 | Washer (M10) stainless shake proof | 4 | 46 | 55-0657 | Bleed nipple and cap | |
| 24 | 23-4558 | Washer (M10) stainless | 4 | | | | |

+ Alternative balance weights available

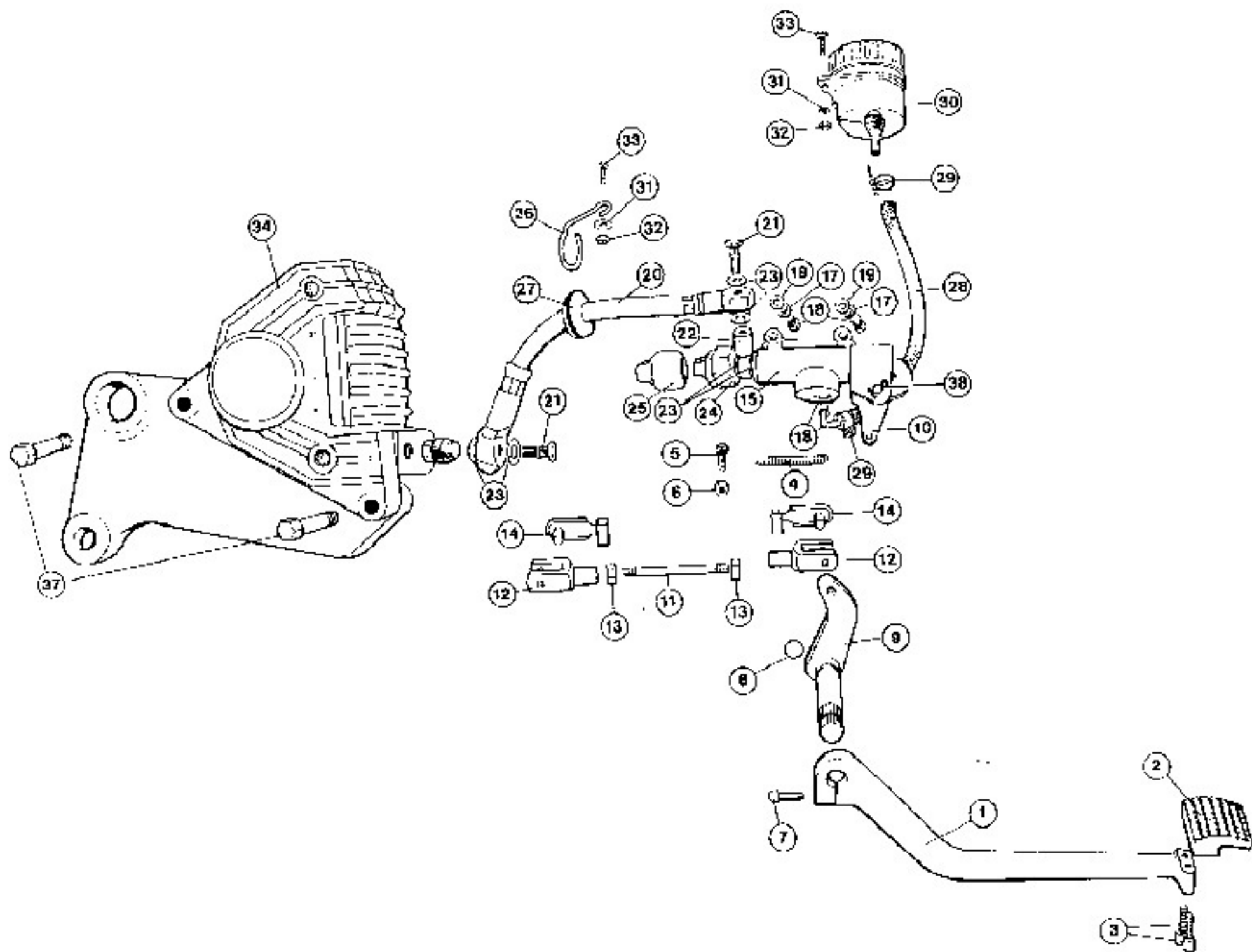
| | |
|---------|-----------------------|
| 55-0586 | Balance Weight 10 gm. |
| 55-0587 | Balance Weight 15 gm. |
| 55-0588 | Balance Weight 20 gm. |
| 55-0589 | Balance Weight 30 gm. |



REAR WHEEL AND BRAKE CALIPER MOUNTING

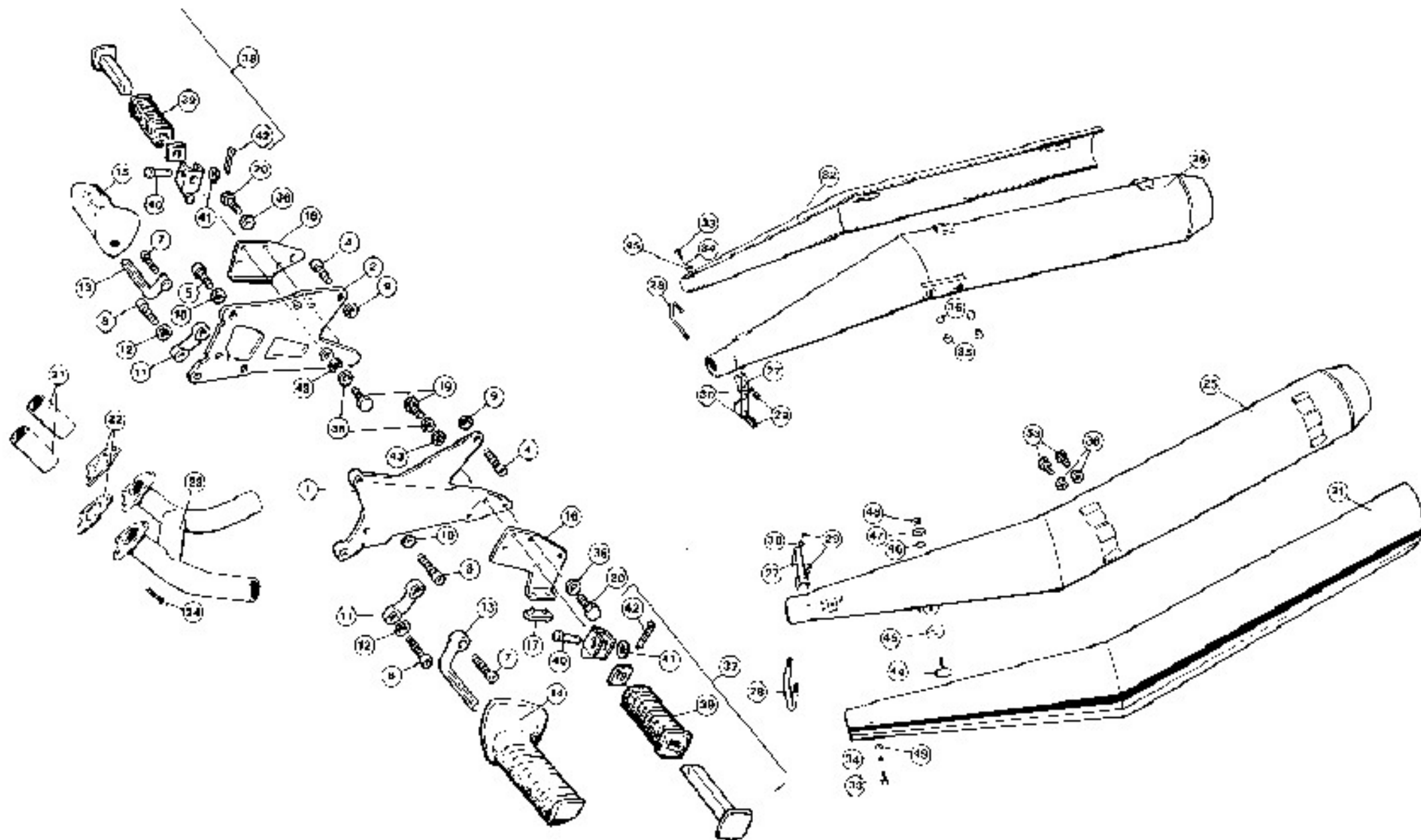
| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|---------------|--|-------------|------------|---------------|-------------------------------------|-----|
| 1 | 44-0034 | Rear wheel | 1 | 27 | 44-0089 | Fixed spindle | 1 |
| 2 | 55-0229 | Bearing | 2 | 28 | 44-0112 | Abutment – spindle nut | 2 |
| 3 | 44-004E | Spacer with alignment washer | 1 | 29 | 23-5036/A2-70 | Spindle nut (M16) | 1 |
| 4 | | | | 30 | 55-0826 | Oil seal | 1 |
| 5 | 55-0231 | Bearing circlip | 1 | 31 | 44-0013 | Detachable spindle | 1 |
| 6 | 44-0116 | Brake disc | 1 | 32 | 92-1805 | Rear caliper mounting plate | 1 |
| 7 | 23-4266/A2-70 | Bolt (M8 x 1.25 x 25 socket cap) | 6 | 33 | 92-1822 | Outer bush | 1 |
| 8 | 23-4522 | Shakeproof washer (internal) | 6 | 34 | 44-0060 | Inner bush | 1 |
| 9 | 55-0585 | Balance weight 5 gm | – see below | 35 | 44-0061 | Square section sealing ring | 2 |
| 10 | 44-0094 | Sprocket hub | | 36 | 44-0058 | Inner spindle abutment | 1 |
| 11 | 44-0056 | Cush-drive rubber | 1 | 37 | 44-0078 | Caliper plate spacer | 1 |
| 12 | 55-0122 | Bearing (wheel side) | 1 | 38 | 44-0024 | Grease nipple | 1 |
| 13 | 55-0123 | Bearing (sprocket side) | 1 | 39 | 44-0026 | Grease nipple cap | 1 |
| 14 | 44-0040 | Spacer tube | 1 | 40 | 92-0727 | Brake torque rod | 1 |
| 15 | 44-0015 | Dust cover | 1 | 41 | 55-0322 | Metallastic bush | 2 |
| 16 | 69-0555 | Inner cover – rear wheel sprocket | 1 | 42 | 34-0138/004 | Washer (torque rod) | 1 |
| 17 | 23-4364/A2-70 | Screw (M5 x 0.8 x 10 Posi-drive) stainless | 10 | 43 | 14-0261/004 | Bolt (torque rod front) 1/2" UNF | 1 |
| 18 | 55-0423 | Oil seal | 1 | 44 | 92-0764 | Retaining washer front | 1 |
| 19 | 44-0060 | Rear wheel sprocket (43T) | 1 | 45 | 14-1305/004 | Lock nut 1/2" UNF | 1 |
| 20 | 14-0237/004 | Bolt 3/5" – 24 UNF – 2A x 2 1/2" | 5 | 46 | 92-1164 | Stud (caliper plate for torque rod) | 1 |
| 21 | 69-0793 | Nut 3/8" 24 UNF – 2B | 5 | 47 | 92-1380 | Retainer washer | 1 |
| 22 | 34-0152 | Abutment washer | 1 | 48 | 23-2113/004 | Nylon nut (M16) | 1 |
| 23 | 55-0424 | Sealing ring | 2 | 49 | 92-0766 | Securing clip | 1 |
| 24 | 69-0637 | Outer cover – rear wheel sprocket | 1 | 50 | 92-1381 | Retaining washer – rear | 1 |
| 25 | 23-4031/A2-70 | Drain screw | 1 | 51 | 44-0079 | Oil flinging disc | 1 |
| 26 | 34-0061 | Copper washer | 1 | 52 | 44-0035 | Tab washer | 5 |

+ Alternative balance weights available: 55-0586 Balance Weight 10 gm
 55-0587 Balance Weight 15 gm
 55-0588 Balance Weight 20 gm
 55-0589 Balance Weight 30 gm



REAR BRAKE MASTER CYLINDER, BRAKE PEDAL AND CALIPER

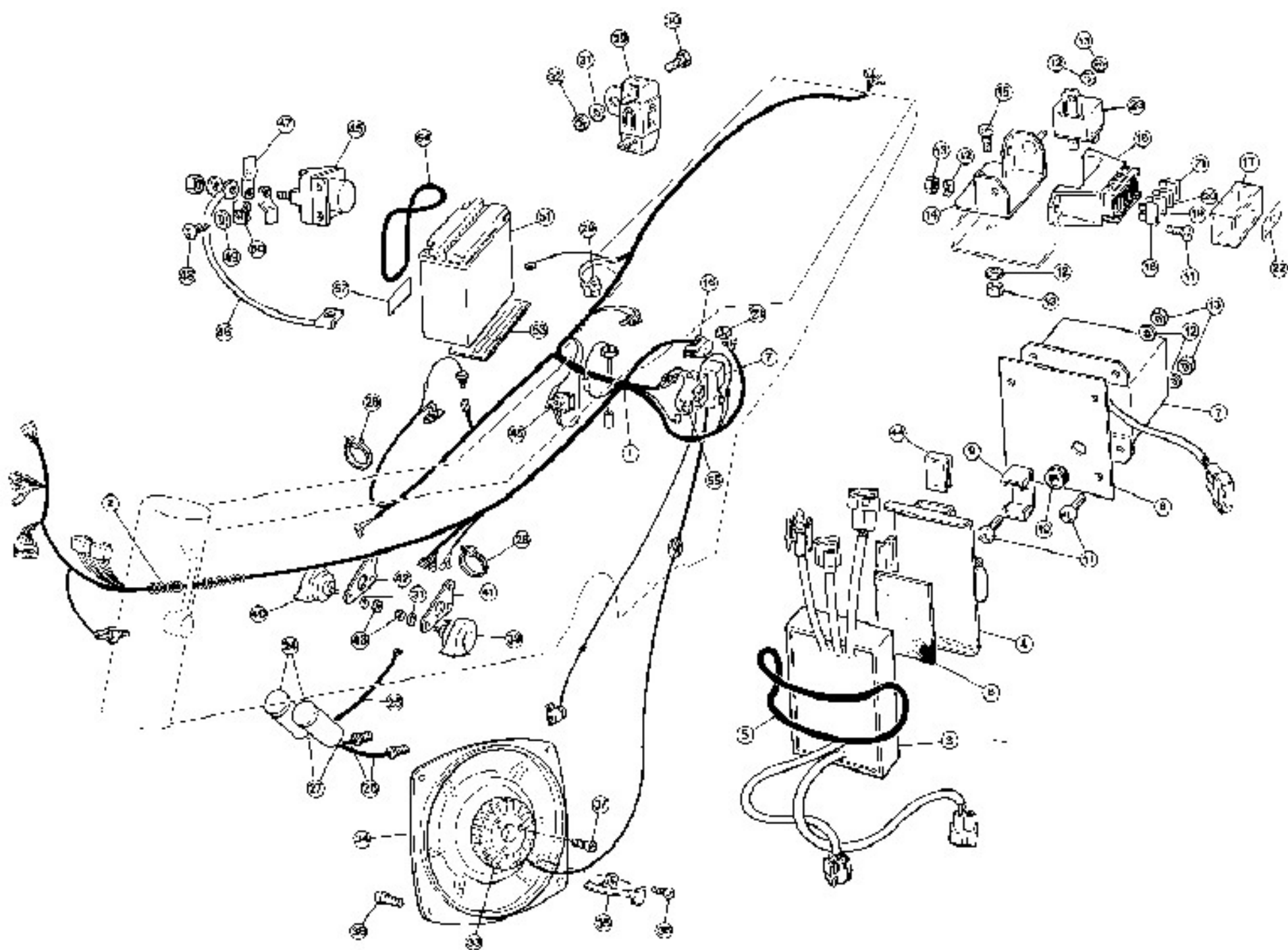
| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|---------------|--|-----|------------|---------------|---------------------------------------|------------------------------------|
| 1 | 92-0628 | Rear brake pedal | 1 | 23 | 55-0339 | Copper washer (hydraulic sealing) | 8 |
| 2 | 92-0306 | Pedal pad | 1 | 24 | 55-0343 | Brake light switch | 1 |
| 3 | 23-1243/004 | Socket head screw (M6) | 2 | 25 | 92-0202 | Cover - brake light switch | 1 |
| 4 | 55-0251 | Tension spring | 1 | 26 | 92-0642 | Brake pipe support hook | 1 |
| 5 | 23-1375/004 | Spring Anchor screw (M6 positive pan) | 1 | 27 | 92-0649 | Support hook grommet | 1 |
| 6 | 23-2002/004 | Nut for spring anchor screw | 1 | 28 | 92-0304 | Brake fluid pipe | 1 |
| 7 | 23-5229/A2 70 | Pedal clamp bolt (stainless) | 1 | 29 | 55-0411 | Pivot clip | 2 |
| 8 | 55-0319 | O-ring | 2 | 30 | 55-0333 | Fluid reservoir | 1 |
| 9 | 92-1193 | Brake pedal lever assembly | 1 | 31 | 23-4556 | Washer (M6) | 2 |
| 10 | 92-0083 | Brake cylinder lever | 1 | 32 | 23-2111/004 | Nyloc nut (M6 thin) | 2 |
| 11 | 34-0215/A2 70 | Brake rod | 1 | 33 | 23-1376/004 | Screw (M6 x 1 x 20 positive pan head) | 2 |
| 12 | 55-0198 | Fork end | 2 | 34 | 55-0440 | Caliper rear brake | 1 |
| 13 | 23-2019/004 | Locknut | 2 | 35 | 55-0409 | Replacement brake pads (µ) | 1 |
| 14 | 55-0369 | Pivot pin | 2 | 36 | 55-0593 | Replacement seal pack | 1 |
| 15 | 92-1496 | Master cylinder | 1 | 37 | 23-4063/A2 70 | Bolt (M10 x 1.25 x 25 hex) stainless | 2 |
| 16 | 55-0667 | Union and grommet | 1 | 38 | 34-0259 | Split pin dia. 2 x 16 mm | 1 |
| 17 | 23-4605 | Spring washer | 2 | 39 | 55-0656 | Pin kit (caliper) | Service kits not illustrated |
| 18 | 23-1121/004 | Master cylinder mounting bolt (M6 x 1 x 25) | 2 | 40 | 55-0655 | Pads cover (caliper) | |
| 19 | 23-4556 | heavy washer (M6) stainless | 2 | 41 | 55-0669 | Master cylinder seal kit | |
| 20 | 55-0331 | Hydraulic pipe | 1 | 42 | 55-0668 | Reservoir lid and bellows | |
| 21 | 55-0332 | Banjo bolt | 2 | 43 | 55-0654 | Piston kit (caliper) | |
| 22 | 55-0115 | Banjo union 10mm | 1 | 44 | 55-0657 | Bleed nipple and cap | |



FOOTRESTS, MOUNTING PLATES AND EXHAUST SYSTEM

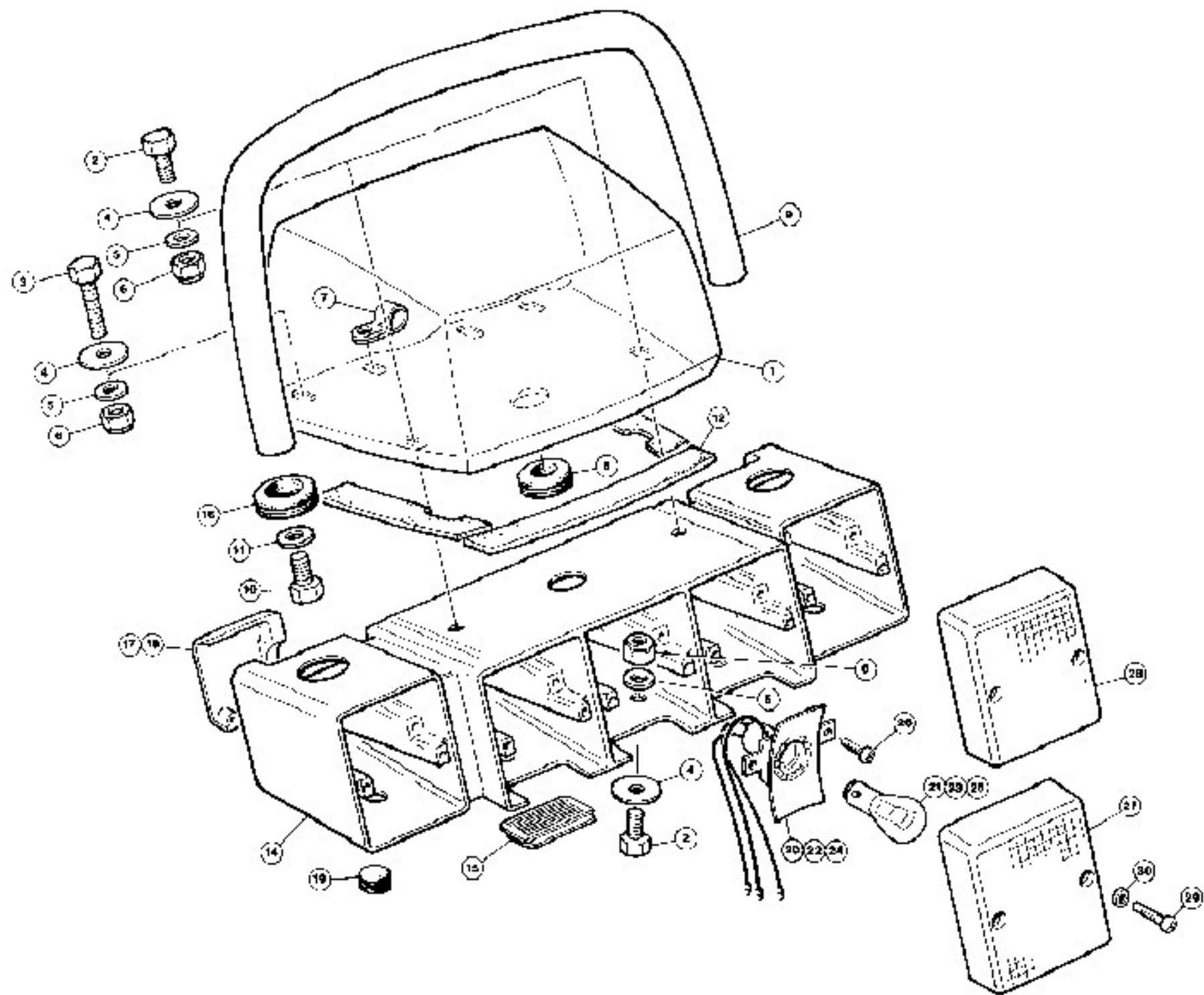
| Illus. No. | Part No. | Description | Qty | Illus. No. | Part No. | Description | Qty |
|------------|---------------|---|-----|------------|---------------|---|-----------------------------|
| 1 | 92-0959/011 | Footrest and silencer mounting plate – left hand | 1 | 26 | 92-0836 | Silencer right hand | 1 |
| 2 | 92-0958/011 | Footrest and silencer mounting plate – right hand | 1 | 27 | 92-0752 | Exhaust pipe clamp | 2 |
| 3 | 23-4286/A2-70 | Screw (M10 socket cap 1.5 x 25) stainless | 1 | 28 | 34-0164/A2-70 | 'U' bolt clamp | 2 |
| 4 | 23-4287/A2-70 | Screw (M10 socket cap 1.5 x 30) stainless | 2 | 29 | 23-5003/A2-70 | Nut | 4 |
| 5 | 23-4288/A2-70 | Screw (M10 socket cap 1.5 x 35) stainless | 1 | 30 | 23-1606/004 | Washer | 4 |
| 6 | 23-4289/A2-70 | Screw (M10 socket cap 1.5 x 40) stainless | 1 | 31 | 92-0837 | Heatshield – left hand | 1 |
| 7 | 23-4290/A2-70 | Screw (M10 socket cap 1.5 x 45) stainless | 2 | 32 | 92-0838 | Heatshield – right hand | 1 |
| 8 | 23-4291/A2-70 | Screw (M10 socket cap 1.5 x 50) stainless | 1 | 33 | 23-4372/A2-70 | Screw – shield to silencer | 2 |
| 9 | 92-1354 | Spacer | 2 | 34 | 23-4605 | Washer – stainless | 2 |
| 10 | 23-4558 | Washer – stainless M10 | 2 | 35 | 23-4039/A2-70 | Screw silencer mounting (M8 x 1.25 x 12 hex hd) | 2 |
| 11 | 92-0613 | Footrest mounting arm assembly | 2 | 36 | 23-4557 | Plain washer – stainless | 8 |
| 12 | 92-1059 | Chrome protective cap | 2 | 37 | 92-0621 | Pillion footrest assembly – LH. | 1 |
| 13 | 92-0101 | Footrest assembly | 2 | 38 | 92-0622 | Pillion footrest assembly – RH. | 1 |
| 14 | 92-0224 | Footrest rubber left hand | 1 | 39 | 55-0173 | Pillion footrest rubber | 2 |
| 15 | 92-0417 | Footrest rubber right hand | 1 | 40 | 55-0174 | Clevis pin | 2 |
| 16 | 92-0953 | Silencer bracket – left hand | 1 | 41 | 23-4571 | Washer | 2 |
| 17 | 55-0520 | Buffer – centre stand | 1 | 42 | 34-0074 | Split pin | 2 |
| 18 | 92-0897 | Silencer bracket right hand | 1 | 43 | 23-4522 | Washer M8 internal shakeproof stainless | 2 |
| 19 | 23-4043/A2-70 | Screw (M8 hex hd) stainless | 2 | 44 | 92-1015 | Rubber buffer – side stand | 1 |
| 20 | 23-4264/A2-70 | Screw M8 x 1.25 x 18 | 2 | 45 | 92-0799 | Heatbreak washer – plain | 1 |
| 21 | 92-1128 | Exhaust port liner tube | 2 | 46 | 92-0800 | Heatbreak washer – shouldered | 1 |
| 22 | 92-0464 | Exhaust flange gasket | 2 | 47 | 23-1503/004 | Washer M6 plain | 1 |
| 23 | 92-0070 | Exhaust manifold | 1 | 48 | 23-5002/A2-70 | Nut M6 | 1 |
| 24 | 23-4267/A2-70 | Bolt (M8 socket cap 1.25 x 30) stainless | 6 | 49 | 92-1421 | Curved washer | 2 |
| 25 | 92-0835 | Silencer left hand | 1 | 50 | 92-1483 | Alternative footrest mounting position kit | Service kit not illustrated |
| | | | | 51 | 23-4286/A2-70 | Screw M10 socket cap 1.5 x 35 stainless | |
| | | | | 52 | 23-4293/A2-70 | Screw M10 socket cap 1.5 x 60 stainless | |
| | | | | 53 | 23-4038/A2-70 | Screw silencer mounting (M8 x 1.25 x 10 Hex head) | 2 |

+ When both footrests are fitted in the alternative 'Low' position, reverse (6) and (7) in the left hand plate, replace (7) with 23-4288/A2-70 (35mm long) and replace (8) with 23-4293/A2-70 (60 mm long) in the right hand plate.



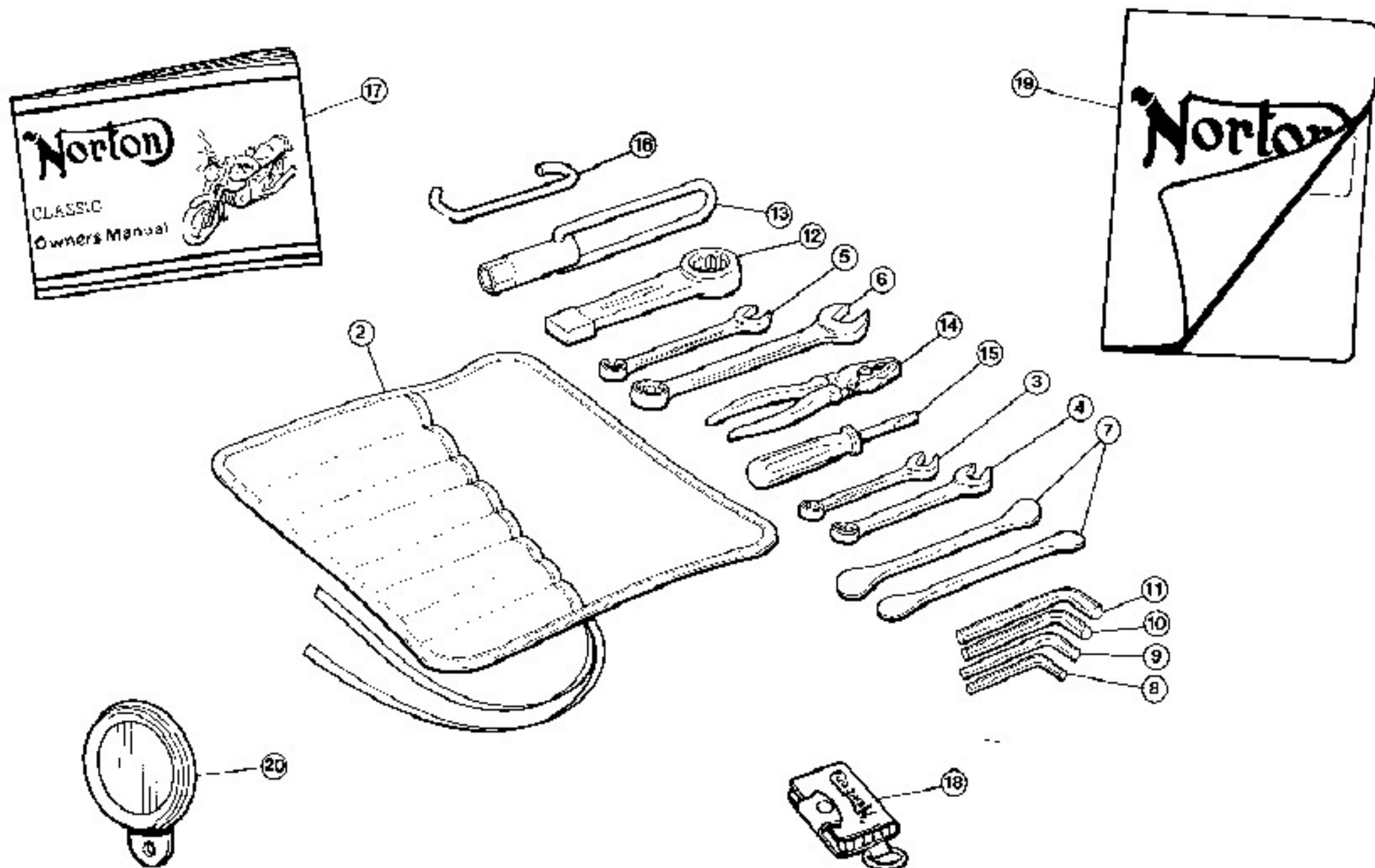
ELECTRICAL EQUIPMENT

| Ills. No. | Part No. | Description | Qty | Ills. No. | Part No. | Description | Qty |
|-----------|-------------|----------------------------------|-----|-----------|---------------|---|------------------------|
| 1 | 92-2019 | Wiring harness | 1 | 30 | 23-1033/004 | Screw M6 | 1 |
| 2 | 92-2101 | Protection coil | 1 | 31 | 23-1556/004 | Plain washer M6 | 4 |
| 3 | 92-1831 | Ignition unit | 1 | 32 | 23-2101/004 | Nut M6 nylon | 1 |
| 4 | 92-1895/007 | Mounting Assembly | 1 | 33 | 55-0653 | Generator stator | 1 |
| 5 | 55-0118 | O ring | 1 | 34 | 55-0506/011 | Generator cover | 1 |
| 6 | 92-2012 | Mat | 1 | 35 | 50-0312 | Clamp - generator lead | 1 |
| 7 | 92-1832 | Voltage regulator | 1 | 36 | 23-1363/004 | Screw M5 x 0.8 x 8 pan hd | 1 |
| 8 | 92-1889 | Mounting plate | 1 | 37 | 23-1227/004 | Screw M5 x 0.8 x 30 socket cap | 3 |
| 9 | 92-1618 | Clip - flasher unit | 1 | 38 | 23-4343/A2 70 | Screw M8 x 1 x 18 socket cap | 4 |
| 10 | 55-0698 | Grommet | 1 | 39 | 92-1533 | Horn - left hand | 1 |
| 11 | 23-1365/004 | Screw M5 x 0.8 x 12 Pan HD | 6 | 40 | 92-1534 | Horn - right hand | 1 |
| 12 | 23-1555/004 | Plain Washer | 6 | 41 | 92-1039 | Horn mounting bracket - LH | 1 |
| 13 | 23-2110/004 | Nut M6 Nylon | 6 | 42 | 92-1040 | Horn mounting bracket - RH | 1 |
| 14 | 92-1894/007 | Fuse box bracket | 1 | 43 | 23-2111/004 | Nut M6 nylon | 2 |
| 15 | 23-1364/004 | Screw M5 x 0.8 x 10 Pan HD | 1 | 44 | 92-1086 | Retaining clip | 2 |
| 16 | 55-1152 | Fuse box | 1 | 45 | 55-0470 | Starter solenoid | 1 |
| 17 | 92-2204 | Fuse box cover | 1 | 46 | 92-0433 | Cable - solenoid to battery | 1 |
| 18 | 55-0810 | Main fuse 30 amp | 1 | 47 | 55-0781 | Spade connectors | 2 |
| 19 | 55-0820 | Auxiliary fuse 20 amp | 1 | 48 | 34-0164/004 | Screw - self tapping no 10 | 2 |
| 20 | 55-0837 | Ignition fuse 10 amp | 1 | 49 | 23-1554/004 | Washer M5 zinc | 2 |
| 21 | 55-1156 | Generator fuse 25 amp | 1 | 50 | 55-0431 | Captive nut | 2 |
| 22 | 92-2008 | Fuse identification label | 1 | 51 | 55-0290 | Battery - dry charged c/w breather tube | 1 |
| 23 | 55-1093 | Horn relay - green | 1 | 52 | 92-1371 | Decal - battery | 1 |
| 24 | 55-1153 | Ignition coil (Lucas 6v DLB 159) | 2 | 53 | 92-1014 | Battery mat | 1 |
| 25 | 92-2007 | Coil sub harness | 1 | 54 | 55-0384 | Battery retaining strap | 1 |
| 26 | 92-1096 | HT Lead | 2 | 55 | 55-0373 | Flasher unit | 1 |
| 27 | 55-1154 | Coil cap | 2 | 56 | 55-0505 | Bullet connector - single | not illustrated A/R |
| 28 | 55-0716 | Cable tie | 4 | 57 | 55-0564 | Bullet connector - double | not illustrated A/R |
| 29 | 55-1141 | Ballast resistor | 1 | 58 | 92-2039 | Wiring diagram | |



TAIL UNIT & REAR LAMP HOUSING

| Illus. No. | Part No. | Description | Qty |
|------------|-------------|---------------------------------------|-----|
| 1 | 92-1076 | Tail unit | 1 |
| 2 | 23-1033/004 | Screw M6 x 1 x 16 Hex Hd | 6 |
| 3 | 23-1035/004 | Screw M6 x 2 x 20 Hex Hd | 4 |
| 4 | 34-0233 | Plain washer M6 x 25 x 1.5 | 10 |
| 5 | 23-1556/004 | Plain washer M6 | 10 |
| 6 | 23-2111/004 | Nyloc nut M6 | 10 |
| 7 | 92-0801 | 'P' Clip | 1 |
| 8 | 65-0401 | Grommet | 1 |
| 9 | 92-1105 | Grab rail | 1 |
| 10 | 23-4042 | Screw M8 x 1.25 x 2 Socket Hd | 2 |
| 11 | 23-4557 | Plain Washer M8 | 2 |
| 12 | 92-1347 | Rubber strip | 1 |
| 13 | 92-1067 | Housing assembly - rear lamp unit | 1 |
| 14 | 92-1068 | Housing - rear lamp unit | 1 |
| 15 | 92-1085 | Lens - rear no. plate illumination | 3 |
| 16 | 92-1075 | Grommet | 2 |
| 17 | 92-1088 | Cover - right hand | 1 |
| 18 | 92-1089 | Cover - left hand | 1 |
| 19 | 55-0557 | Blind grommet | 2 |
| 20 | 92-1100 | Rear light unit - stop/tail | 2 |
| 21 | 99-0542 | Bulb 380 - 12v 5/21w SBC | 2 |
| 22 | 92-1168 | Rear light unit - tail | 1 |
| 23 | 55-1269 | Bulb 207 12v 5w | 1 |
| 24 | 92-1101 | Rear light unit - direction indicator | 2 |
| 25 | 99-1192 | Bulb 362 - 12v 21w SCC | 2 |
| 26 | 34-0191 | Screw No 6 x $\frac{3}{4}$ pan head | 10 |
| 27 | 92-1071 | Lens - stop/tail light units | 3 |
| 28 | 92-1072 | Lens - direction indicator | 2 |
| 29 | 34-0321 | Screw | 10 |
| 30 | 55-0704 | Fibre washer | 24 |



TOOL KIT

| Illus. No. | Part No. | Description | Qty |
|------------|----------|-----------------------------|-----|
| 1 | 92-1722 | Tool Kit complete | 1 |
| 2 | 92-1721 | Tool roll | 1 |
| 3 | 55-1064 | Combination spanner 10 mm | 1 |
| 4 | 55-1065 | Combination spanner 12 mm | 1 |
| 5 | 55-1066 | Combination spanner 13 mm | 1 |
| 6 | 55-1067 | Combination spanner 17 mm | 1 |
| 7 | 55-0155 | Tyre lever | 2 |
| 8 | 55-0158 | Allen key 4 mm | 1 |
| 9 | 55-0159 | Allen key 5 mm | 1 |
| 10 | 55-0160 | Allen key 6 mm | 1 |
| 11 | 55-0161 | Allen key 8 mm | 1 |
| 12 | 55-1063 | Stogging spanner 24 mm | 1 |
| 13 | 55-1068 | Sparking plug spanner 16 mm | 1 |
| 14 | 55-1069 | Combination pliers | 1 |
| 15 | 55-0156 | Combination screwdriver | 1 |
| 16 | 92-0589 | Caliper hook | 1 |
| 17 | 92-1813 | Rider handbook | 1 |
| 18 | 92-2027 | Key wallet | 1 |
| 19 | 92-1166 | Folder | 1 |
| 20 | 55-1160 | Holder tax disc | 1 |